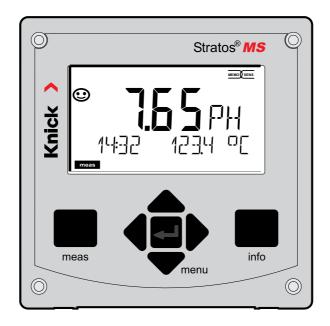


User Manual

Stratos MS A405 Conductivity Measurement





Supplemental Directives

Read this document and retain it for future reference. Before assembling, installing, operating, or maintaining the product, ensure that you fully understand the instructions and risks. Observe all safety instructions. Failure to follow the instructions in this document may result in serious injury and/or property damage.

This document is subject to change without notice.

These supplemental directives explain how safety information is laid out in this document and what content it covers.

Safety Chapter

This document's Safety chapter is designed to give the reader a basic understanding of safety. It illustrates general hazards and gives strategies on how to avoid them.

Safety Guide

The external Safety Guide is designed to give the reader a basic understanding of safety. It illustrates general hazards and suggests strategies on how to avoid them.

Warnings

This document uses the following warnings to indicate hazardous situations:

Symbol	Category	Meaning	Remark	
A	WARNING	Designates a situation that can lead to death or serious (irreversible) injury.	The warnings contain information on how to avoid the hazard.	
A	CAUTION	Designates a situation that can lead to slight or moderate (reversible) injury.		
None	NOTICE	Designates a situation that can lead to property or environmental damage.		

Additional Safety Information

Stratos Safety Guide

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Documents Supplied

Safety Guide

In official EU languages and others

Quickstart Guides

Installation and first steps:

- · Operation
- Menu structure
- Calibration
- Error messages and recommended actions

Test Report 2.2 According to EN 10204

Electronic Documentation

www.knick-international.com: Manuals + software

Safety

Always Read and Observe the Safety Instructions!

The device is constructed in accordance with the latest technology and generally accepted safety rules and regulations.

Under certain circumstances, however, usage may pose risks to users or cause damage to the device.

Commissioning must be carried out by specialist personnel authorized by the operating company. If safe operation is not possible, the device must not be switched on or, if it is already on, must be switched off properly and secured against unintended operation.

Reasons to assume safe operation is not possible:

- the device shows visible damage
- failure to perform the intended function
- prolonged storage at temperature of below -30 °C/-22 °F or above 70 °C/158 °F
- severe transport stresses

Before recommissioning the device, a professional routine test must be performed. This test should be carried out by the manufacturer at its factory.

Mains Connection

The device does not have a power switch. An appropriately arranged and accessible disconnecting device for the transmitter must be present in the system installation. The disconnecting device must disconnect all non-grounded, current-carrying wires. The disconnecting device must be labeled in a way that enables the associated transmitter to be identified. The power line may carry dangerous touch voltages. Touch protection must be ensured by proper installation.

Personnel Requirements

Customer shall ensure that any personnel using or otherwise interacting with the product is adequately trained and has been properly instructed.

The operating company shall comply and cause its personnel to comply with all applicable laws, regulations, codes, ordinances and relevant industry qualification standards related to product. Failure to comply with the foregoing shall constitute a violation of operating company's obligations concerning the product, including but not limited to an unintended use as described in this document.

Intended Use

Stratos MS is a 4-wire analyzer for use with Memosens sensors. Current is provided through a universal power supply 80 ... 230 V AC, 45 ... 65 Hz / 24 ... 60 V DC. The analyzer provides two 0 (4) 20 mA current outputs for transmission of measured value and temperature, for example.

Two floating relay contacts are available for free configuration.

You can select one of the following measuring functions:

- pH
- ORP
- Dissolved oxygen
- Conductivity measurement (conductive/inductive)

The defined rated operating conditions must be observed when using this product. They can be found in the Specifications chapter of this User Manual; see page 92.

Function Check Mode (HOLD Function)

After activating configuration, calibration, or service, Stratos MS enters function check mode (HOLD).

The current outputs respond in accordance with the configuration.

Operations must not be carried out while Stratos Pro is in function check (HOLD) mode, as the system may behave unexpectedly and put users at risk.

Introduction

Enclosure and mounting possibilities

- The sturdy molded enclosure is rated IP66/IP67 / TYPE 4X Outdoor.
- Material of front unit: PBT, rear unit: PC.
 - Dimensions: H 148 mm, W 148 mm, D 117 mm.
 - It is provided with knockouts to allow:
- panel mounting (138 mm x 138 mm cutout to DIN 43700)
- wall mounting (with sealing plugs to seal the enclosure)
- post/pipe mounting (dia. 40 ... 60 mm, □ 30 ... 45 mm)

Protective hood (accessory)

The protective hood provides additional protection against direct weather exposure and mechanical damage (available as accessory).

Connection of sensors, cable glands

For connecting the cables, the enclosure provides

- 3 knockouts for cable glands M20x1.5
- 2 knockouts for NPT 1/2" or rigid metallic conduit

For quasi-stationary installations with Memosens sensors, we recommend using the M12 socket accessory (ZU0822) instead of a cable gland – which allows simple replacement of the sensor cable without opening the device.

Memosens sensors and connecting cables

Please visit our website for more information on our product range: www.knick.de.

Package Contents

Check the shipment for transport damage and completeness.

The package should contain:

Front unit, rear unit, bag containing small parts
Specific test report
Documentation

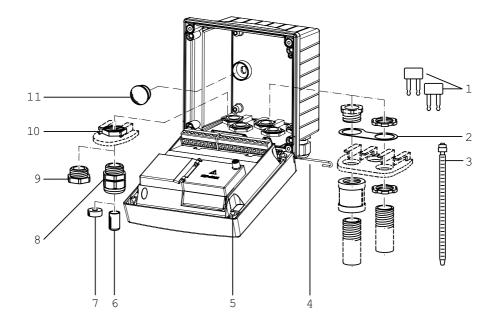
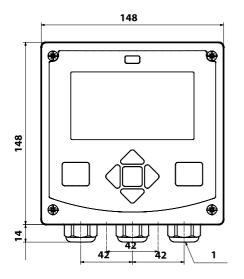


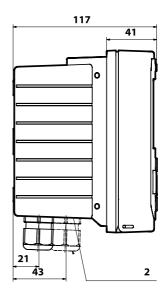
Fig.: Assembling the enclosure

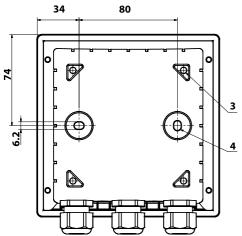
- 1) Insertable jumper (3x)
- 2) Plate (1x), for conduit mounting: Plate between housing and nut
- 3) Cable tie (3x)
- 4) Hinge pin (1x), insertable from either side
- 5) Enclosure screw, captive (4x)

- 6) Blanking plug (2x)
- 7) Reduction sealing insert (1x)
- 8) Cable gland (3x)
- 9) Blanking cap (2x)
- 10) Hex nut (5x)
- 11) Plastic sealing plug (2x), for sealing in case of wall mounting

Mounting Plan, Dimensions







- 1) Cable gland (3x)
- 2) Knockouts for cable gland or ½" conduit, dia. 21.5 mm(2 knockouts).Conduit couplings not included!
- 3) Knockout for pipe mounting (4x)
- 4) Knockout for wall mounting (2x)

Mounting Accessories

Pipe-mount kit, accessory ZU0274 Protective hood for wall and pipe mounting, accessory ZU0737 Panel-mount kit, accessory ZU0738

All dimensions in mm

Pipe Mounting, Protective Hood

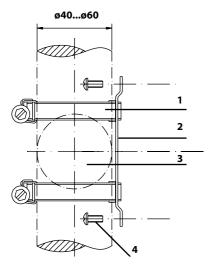


Fig.: Pipe-mount kit, accessory ZU0274

- 1) Hose clamp with worm gear drive to DIN 3017 (2x)
- 2) Pipe-mount plate (1x)
- 3) For vertical or horizontal posts or pipes
- 4) Self-tapping screw (4x)

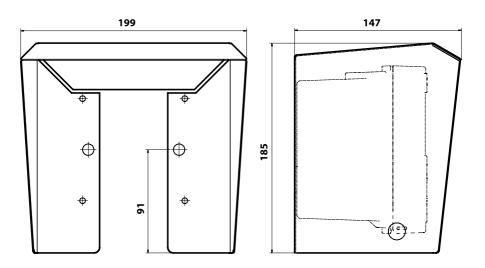
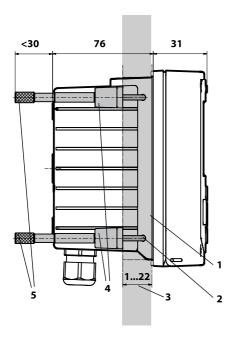


Fig.: Protective hood for wall and pipe mounting, accessory ZU0737

All dimensions in mm

Assembly

Panel Mounting



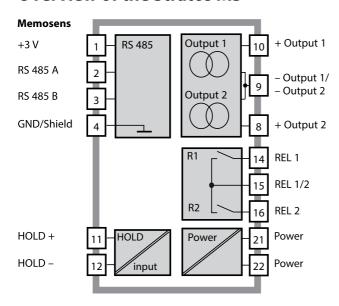
- 1) Circumferential sealing (1 x)
- 2) Screw (4 x)
- 3) Position of control panel
- 4) Span piece (4 x)
- 5) Threaded sleeve (4 x)

Cutout 138 x 138 mm (DIN 43700)

Fig.: Panel-mount kit, accessory ZU0738

Electrical Installation

Overview of the Stratos MS



Terminal Assignments, Rating Plates

The terminals are suitable for single or stranded wires up to 2.5 mm² (AWG 14).

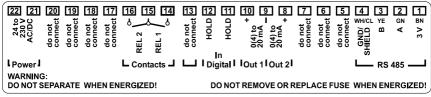


Fig.: Terminal assignments of Stratos MS

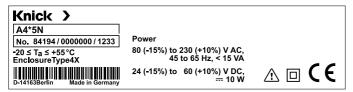
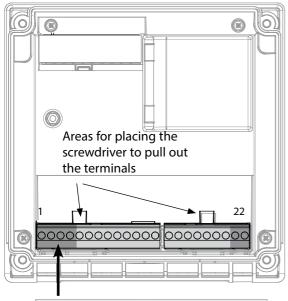


Fig.: Stratos MS rating plate at outside bottom of front (illustrative example)

Electrical Installation

Power Supply

Connect the power supply for Stratos MS to terminals 21 and 22 (80 ... 230 V AC, 45 ... 65 Hz / 24 ... 60 V DC)



Connection of Memosens sensor			
1	Brown +3 V		
2	Green	RS 485 A	
3	Yellow	RS 485 B	
4	White/Transp.	GND/shield	

Figure: Terminals, device opened, back of front unit

Termin	al assign	ments			
Memosens connection					
1 (BN)	+3 V	Brown			
2 (GN)	RS 485 A	Green			
3 (YE)	RS 485 B	Yellow			
4 (WH/CL)	GND/ shield	White / Transp.			
5	do not conn	ect			
6	do not conn	ect			
7	do not conn	ect			
Current ou	tputs OUT1,	OUT2			
8	+ Out 2				
9	– Out 1 / Ou	t 2			
10	+ Out 1				
11	HOLD				
12	HOLD				
13	do not connect				
Relay contacts REL1, REL2					
14	REL 1				
15	REL 1/2				
16	REL 2				
17	do not connect				
18	do not connect				
19	do not connect				
20	do not conn	ect			
Power supp	oly				
21	power				
22	power				

Memosens Sensors

Start-Up

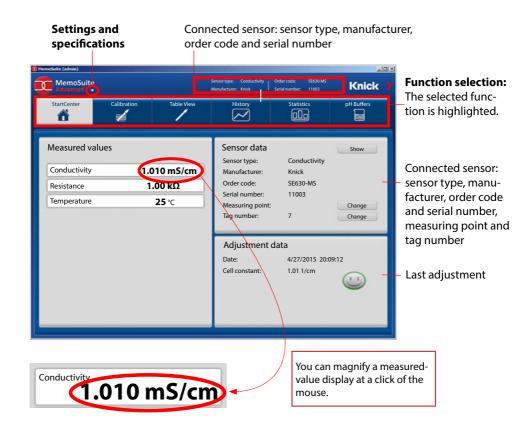
When a Memosens sensor is connected, the appropriate measuring function (device type) is automatically loaded.

Changing the Measuring Function

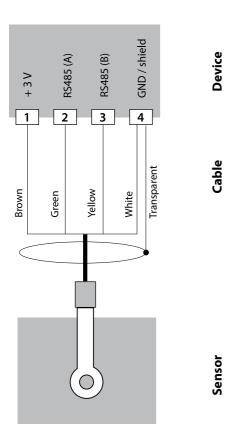
In the "Service" menu you can select another measuring function at any time.

Calibration and Maintenance in the Lab

The "MemoSuite" software allows calibrating Memosens sensors under reproducible conditions at a PC in the lab. The sensor parameters are registered in a database. Documenting and archiving meet the demands of FDA CFR 21 Part 11. Detailed reports can be output as csv export for Excel. MemoSuite is available as accessory and comes in the versions "Basic" and "Advanced": www.knick.de.



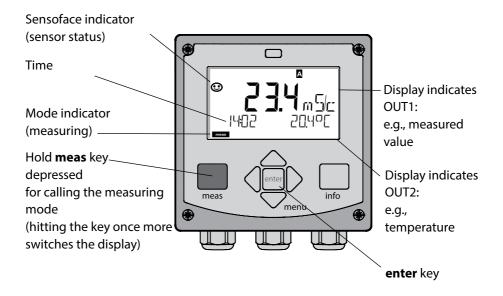
Wiring Example SE670 / SE680



Connect the SE670 / SE680 sensor to the RS-485 interface of the device. When SE670 / SE680K is selected as sensor in the Configuration menu, the default values are taken as calibration data. They can then be modified by calibration. All calibration data of the SE680M sensor with Memosens protocol are stored in the sensor.

Measuring Mode

After the operating voltage has been connected, the analyzer automatically goes to "Measuring" mode. To call the measuring mode from another operating mode (e.g., Diagnostics, Service): Hold **meas** key depressed (> 2 s).



Depending on the configuration, you can set various displays as standard display for the measuring mode (see page 20).

Note: By pressing the **meas** key in measuring mode you can view the displays for approx. 60 sec.



You must configure the analyzer for the respective measurement task, see page 29.

The Keys and Their Functions

Up / Down

arrows

 Menu: Increase/decrease a numeral

Menu: Selection

ELK: TIME hh/mm meas info

meas

- Return to last menu level
- Directly to measuring mode (press > 2 s)
- Measuring mode: other display (temporarily for approx. 60 s)

enter

- Configuration: Confirm entries, next configuration step
- Calibration:
 Continue program flow

Left / Right arrows

- Menu: Previous/next menu group
- Number entry:
 Move between digits

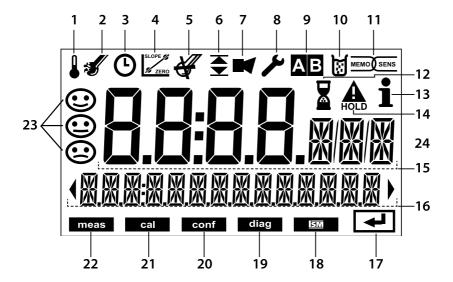
info

- Retrieve information
- Show error messages

menu

 Measuring mode: Call menu

The Display



- 1 Temperature
- 2 Sensocheck
- 3 Interval/response time
- 4 Sensor data
- 5 Wear
- 6 Limit message:

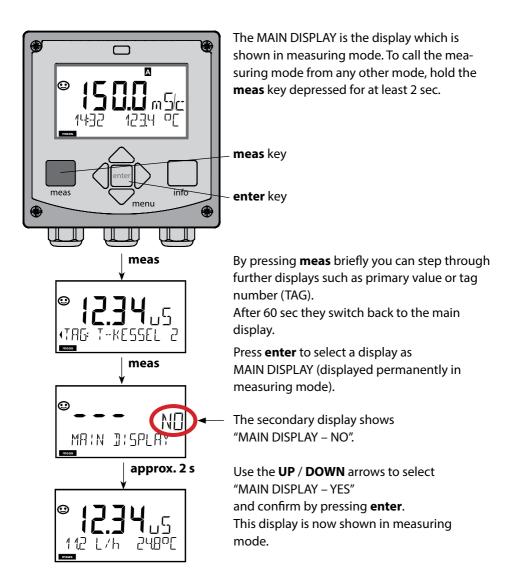
- 7 Alarm
- 8 Service
- 9 Not used
- 10 Calibration
- 11 Memosens sensor
- 12 Waiting time running

- 13 Info available
- 14 HOLD mode active
- 15 Primary process value
- 16 Secondary display
- 17 Proceed using enter
- 18 Not used
- 19 Diagnostics
- 20 Configuration mode
- 21 Calibration mode
- 22 Measuring mode
- 23 Sensoface
- 24 Unit symbols

Signal Colors (Display Backlighting)

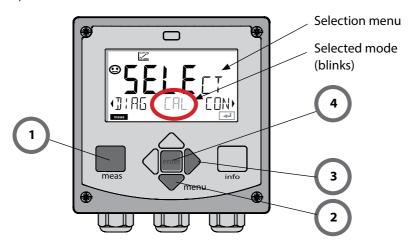
Red Alarm (in case of fault: display values blink)
Red blinking Input error: illegal value or wrong passcode

Display in Measuring Mode



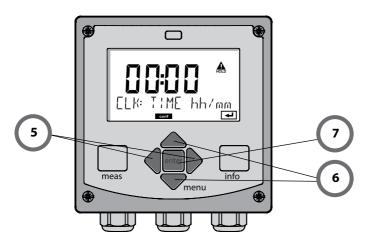
To select the operating mode:

- 1) Hold **meas** key depressed (> 2 s) (measuring mode)
- 2) Press menu key: the selection menu appears
- 3) Select operating mode using left / right arrow key
- 4) Press enter to confirm the selected mode



To enter a value:

- 5) Select numeral: left / right arrow
- 6) Change numeral: up / down arrow
- 7) Confirm entry by pressing **enter**



Operating Modes

Diagnostics

Display of calibration data, display of sensor data, sensor monitor, performing a device self-test, viewing the logbook entries, display of hardware/software versions of the individual components. The logbook can store 100 events (00...99). They can be displayed directly on the device.

HOLD

Manual activation of HOLD mode, e.g., for replacing a sensor. The signal outputs adopt a defined state. HOLD can also be activated via the external input (see next page).

Calibration

Every sensor has typical characteristic values, which change in the course of the operating time. Calibration is required to supply a correct measured value. The device checks which value the sensor delivers when measuring in a known solution. When there is a deviation, the device can be "adjusted". In that case, the device displays the "actual" value and internally corrects the measurement error of the sensor. Calibration must be repeated at regular intervals. The time between the calibration cycles depends on the load on the sensor. During calibration the device is in HOLD mode.

During calibration the device remains in the HOLD mode until it is stopped by the operator.

Configuration

You must configure the analyzer for the respective measurement task. In the "Configuration" mode you select the connected sensor, the measuring range to be transmitted, and the conditions for warning and alarm messages. During configuration the device is in HOLD mode.

Configuration mode is automatically exited 20 minutes after the last keystroke. The device returns to measuring mode.

Service

Maintenance functions (current source, relay test), assigning passcodes, selecting the device type (pH/oxy/conductivity), resetting to factory settings.

The HOLD mode is a safety state during configuration and calibration. Output current is frozen (LAST) or set to a fixed value (FIX).

Alarm and limit contacts are disabled.

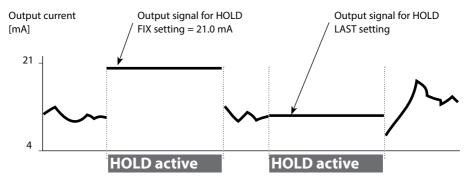
HOLD mode, display icon:



Output signal response

- **LAST:** The output current is frozen at its last value. Recommended for short configuration procedures. The process should not change decisively during configuration. Changes are not noticed with this setting!
- **FIX:** The output current is set to a value that is noticeably different from the process value to signal the control system that the device is being worked at.

Output signal during HOLD:



Terminating the HOLD mode

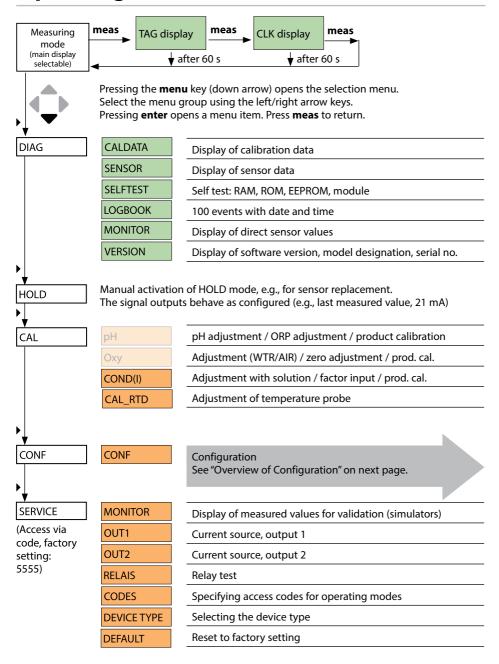
The HOLD mode is exited by switching to measuring mode (hold **meas** key depressed). The display reads "Good Bye". After that, the HOLD mode is exited. When the calibration mode is exited, a confirmation prompt ensures that the installation is ready for operation (e.g.: sensor reinstalled, located in process).

External activation of HOLD

The HOLD mode can be activated from outside by sending a signal to the HOLD input (e.g., from the process control system).

HOLD inactive	02 V AC/DC
HOLD active	1030 V AC/DC

Operating Modes / Functions



Menu Structure of Configuration

The configuration steps are assigned to different menu groups.

Using the left/right arrow keys, you can jump between the individual menu groups.

Each menu group contains menu items for setting the parameters.

Pressing enter opens a menu item. Use the arrow keys to edit a value.

Press enter to confirm/save the settings.

Return to measurement: Hold **meas** key depressed (> 2 s).

Select menu group	Menu group	Code	Display	Select menu item
	Sensor settings	SNS:	Conf Ai	enter
		Menu iter	n 1	enter
			:	
)		Menu iter	***	⋞ enter
•	Current output 1	OT1:		enter
• (Current output 2	OT2:		
	Compensation	COR:	CORRECTION :	
, (Alarm mode	ALA:	Conf Ai	
, (Relay outputs (LIMIT / ALARM / WASH)	REL:	Conf Ai	
	Setting the clock	CLK:	Conf si	*) •
	Tag number	TAG:	Conf [®] Ai	

Connecting a Memosens Sensor

Step	Action/Display	Remark
Connect sensor	i ⊗ NO SENSOR	When no Memosens sensor is connected, the error message "NO SENSOR" is displayed.
Wait until the sensor data are displayed.	SENSOR DENTIFICATION	The hourglass in the display blinks.
Check sensor data	WEM05ENS View sensor information using ◆ ▶ keys, confirm using enter.	Sensoface is friendly when the sensor data are okay.
Go to measuring mode	Press meas, info or enter	After 60 sec the device automatically returns to measuring mode (timeout).
Possible error message		
Sensor defective. Replace sensor	ERR 004 SENSOR	When this error message appears, the sensor cannot be used. Sensoface is sad.

Replacing a Sensor

Step	Action/Display	Remark
Select HOLD mode A sensor should only be replaced during HOLD mode to prevent unintended reactions of the outputs or contacts.	Press menu key to call the selection menu, select HOLD using the	Now the device is in HOLD mode. The HOLD mode can also be activated externally via the HOLD input. During HOLD the output current is frozen at its last value or set to a fixed value.
Disconnect and remove old sensor		
Install and connect new sensor.		Temporary messages which are activated during the replacement are indicated but not output to the alarm contact and not entered in the logbook.
Wait until the sensor data are displayed.	SENSOR DENTIFICATION	
Check sensor data	WEMOSENS View sensor information using ◆ ▶ keys, confirm using enter.	You can view the sensor manufacturer and type, serial number and last calibration date.
Check measured values		
Exit HOLD	Hit meas key: Return to the selection menu. Hold meas key depressed: Device switches to measuring mode.	

Configuration

A CAUTION! Incorrect parameter settings or adjustments can result in incorrect outputs. Stratos MS must therefore be commissioned by a system specialist, all its parameters must be set, and it must be fully adjusted. For detailed information on parameter setting and adjustment, see the user manual

Configuration: Overview

Confi	Configuration (default in bold print)			
Sensor			Cond	
SNS MEAS MODE		DE	Cond Conc % SAL ‰	
	Conc	MEAS RANGE SOLUTION	x.xxx μS/cm * xx.xx μS/cm * xxxx μS/cm * xxxx μS/cm * xxxx μS/cm * x.xxx mS/cm xxxx mS/cm xxxx mS/cm xx.xx mS/cm xx.xx s/m xx.xx S/m xx.xx S/m xx.xx MΩ * -01- (NaCl) -02- (HCl) -03- (NaOH) -04- (H₂SO₄) -05- (HNO₃) -06- (H₂SO₄) -07- (HCl) -08- (HNO₃) -09- (H₂SO₄) -10- (NaOH) -11- (H₂SO₄•SO₃) (oleum)	
	TEMP UNIT		-U1- °C / °F	
	CHECK TAG		OFF / ON	
	CHECK GR	OUP	OFF / ON	

^{*} not for toroidal (inductive) conductivity sensors ** only for inductive conductivity measurement

Configuration: Overview

Con	Configuration (default in bold print)				
Curr	ent ou	tput 1	Cond		
OT1	1 RANGE		4 20 mA / 0 20 mA		
	CHANN	IEL	COND / TMP		
	OUTPU (Curren	T it output curve)	LIN / BILIN / LOG (LOG for S/cm and S/m only)		
	LIN	BEGIN 0/4 mA	Floating-point input, 000.0 mS/c		
		END 20 mA	Floating-point input, 100.0 mS/c		
	LOG	BEGIN 0/4 mA	Selectable decades: S/cm: 1.0 μS/cm / 10.0 μS/c / 100.0 μS/c / 1.0 mS/c / 10.0 mS/c / 100.0 mS/c / 100.0 mS/c / 100.0 mS/c S/m: 0.001 S/m / 0.01 S/m / 0.1 S/m / 1.0 S/m / 10.0 S/m / 100 S/m		
		END 20 mA	Decades (see above) 100.0 mS/c		
	BI LIN	BEGIN 0/4 mA	Range depending on selected channel		
		END 20 mA	Range depending on selected channel		
		CORNER X	Conditions for bilinear characteristic: Vertex X: BEGIN ≤ CORNER X ≤ END (rising) BEGIN ≥ CORNER X ≥ END (falling)		
		CORNER Y	Default: 12 mA Vertex Y: (0 mA) 4 mA ≤ CORNER Y ≤ 20 mA		
	TMP	BEGIN 0/4 mA	−50 250 °C (000.0 ° C)		
	°C	END 20 mA	−50 250 °C (100.0 °C)		
	TMP	BEGIN 0/4 mA	−58 482 °F (032.0 °F)		
	°F	END 20 mA	–58 482 °F (212.0 °F)		
	ERROR		Output current for error message OFF / FAIL / FACE (Sensoface)		
	FILTERTIME		Output filter, time interval 0 s 120 s (0 s = filter OFF)		
	HOLD		Output current for HOLD LAST / FIX		
Current output 2		tput 2	Default setting CHANNEL: TMP (other settings like OT1)		

Correction			Cond
COR	TC SELECT		OFF / LIN / NLF / compensation for ultrapure water: NaCl, HCl, NH3, NaOH
	LIN	TC LIQUID	00.00 19.99 %/K (00.00 %/K)
		REF TEMP	000.0 199.9 °C (025.0 °C)

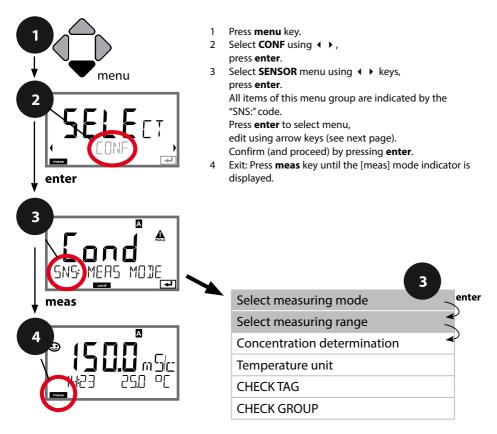
Alarn	n	
ALA	DELAYTIME	Delay 0 600 s (0010 SEC)
	SENSOCHECK	ON / OFF
	TEMPCHECK	ON / OFF
Relay	y 1	
RL1	LIMIT ALARM WASH	The following submenu depends on the selected setting.
LM1	CHANNEL	COND / TMP
	FUNCTION	Lo LEVL / Hi LEVL
	CONTACT	N/O / N/C
	LEVEL	000.0 mS/cm
	HYSTERESIS	005.0 mS/cm 0 50 % full scale
	DELAYTIME	0010 SEC 0000 9999 s
AL1	TRIGGER	FAIL / FACE
	CONTACT	N/O / N/C
WS1	CYCLE TIME	000.0 h / 0.0 999.9 h
	DURATION	0060 SEC / 0.0 1999 s
	RELAX TIME	0030 SEC / 0000 1999 s
	CONTACT	N/O / N/C

Time/date						
CLK FORMAT 24 h / 12 h						
	24 h	hh:mm				
	12 h	hh:mm (AM / PM) 00 12:59 AM / 1 11:59 PM				
	DAY / MONTH	dd.mm				
	YEAR	2000 2099				
Measuring points (TAG / GROUP)						
TAG	The entries are made in the text line.		AZ, 09, - + < > ? / @			
GROUP	The entries are made in the text line.		00009999 (0000)			

Configuring the Sensor

Device Type: Cond / Condl

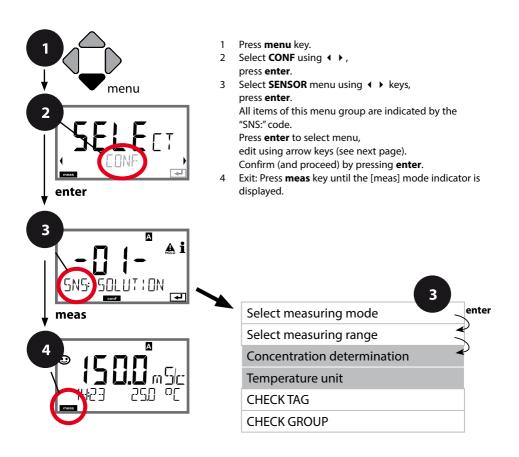
The device type is automatically selected upon first start-up. In the SERVICE menu you can change the device type. Afterwards, you must select the corresponding calibration mode in the CONF menu.



Configuring the Sensor

Menu item	Action	Choices	
Select measuring mode	Select desired mode using ▲ ▼ keys.	Cond Conc % Sal ‰	
LOND SNS: MERS MODE	Press enter to confirm.		
Select measuring range	For cond measurement only	x.xxx μS/cm, xx.xx μS/cm xxx.x μS/cm, xxxx μS/cm	
A HOLD	Select desired measuring range using ▲ ▼ keys.	x.xxx mS/cm, xx.xx mS/cm xxx.x mS/cm, x.xxx S/m	
SNS: MERS RANGE	Press enter to confirm.	xx.xx S/m, xx.xx MΩ	

Concentration Determination, Temperature Unit



Menu item	Action	Choices
Concentration determination A SNS: SOLUTION	For conc measurement only Select desired concentration solution using ▲ ▼ keys. Press enter to confirm.	-01- (NaCl), -02- (HCl), -03- (NaOH), -04- (H ₂ SO ₄), -05- (HNO ₃), -06- (H ₂ SO ₄), -07- (HCl), -08- (HNO ₃), -09- (H ₂ SO ₄), -10- (NaOH), -11- (H ₂ SO ₄ •SO ₃) (Oleum), -U1-

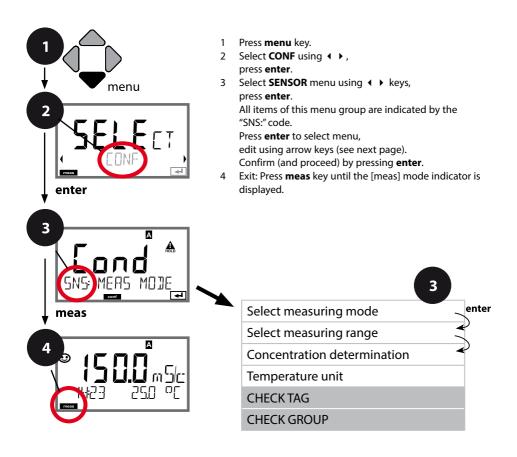
-U1-: Specifying a Concentration Solution for Conductivity Measurement

To specify a custom solution, 5 concentration values are entered in a matrix together with 5 temperature values 1 ... 5. First enter the 5 temperature values, then the corresponding conductivity values for each of the concentrations 1 ... 5.

These solutions are then available as "U1" in addition to the default standard solutions.

SNS: EDIT TROLE	Press enter to confirm	
- IDDOC SNS-U1- TEMP 1	Use the arrow keys A V V b to enter temperature values 1 5. Confirm with enter	Input range: -50250 °C / -58482 °F
5NS:-U1- EONE 1	Use the arrow keys ▲ ▼ ◀ ▶ to enter concentration value 1. Confirm with enter	
- 10.0°C 2.00°/	For concentration value 1: Use the arrow keys ▲ ▼ ◀ ▶ to enter conductivity values for temperatures 1 5. Confirm with enter	
Temperature unit	Select °C or °F using ▲ ▼ keys.	°C / °F
SNS: TEMP UNIT	Press enter to confirm.	

Sensor Verification (TAG, GROUP)



Configuring the Sensor

Menu item	Action	Choices
TAG SNSEHECK THE	Select ON or OFF using ▲ ▼ keys. Press enter to confirm. When switched on, the entry for "TAG" in the Memosens sensor is compared to the entry in the analyzer. If the entries differ, a message will be generated.	ON/ OFF
GROUP SNSEHEEK BROUP	Select ON or OFF using ▲ ▼ keys. Press enter to confirm. Function as described above	ON/ OFF

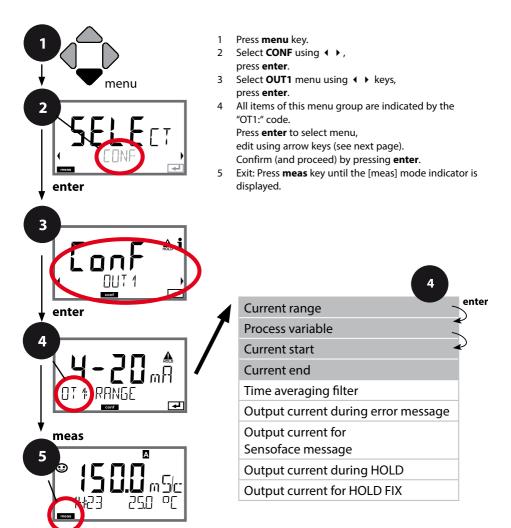
Sensor Verification (TAG, GROUP)

When Memosens sensors are calibrated in the lab, it is often useful and sometimes even mandatory that these sensors will be operated again at the same measuring points or at a defined group of measuring points. To ensure this, you can save the respective measuring point (TAG) or group of measuring points (GROUP) in the sensor. TAG and GROUP can be specified by the calibration tool or automatically entered by the transmitter. When connecting an MS sensor to the transmitter, it can be checked if the sensor contains the correct TAG or belongs to the correct GROUP. If not, a message will be generated and Sensoface gets "sad". The "sad" Sensoface icon can also be signaled by a 22 mA error current. Sensor verification can be switched on in the Configuration in two steps as TAG and GROUP if required.

When no measuring point or group of measuring points is saved in the sensor, e.g., when using a new sensor, Stratos enters its own TAG and GROUP. When sensor verification is switched off, Stratos always enters its own measuring point and group. A possibly existing TAG/GROUP will be overwritten.

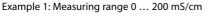
Output Current: Range, Current Start/End

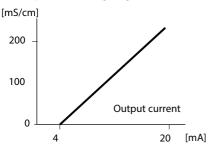
(Example: current output 1, device type Cond)



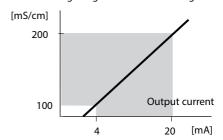
Menu item	Action	Choices
Current range T # RANGE	Select 4-20 mA or 0-20 mA range using ▲ ▼ keys. Press enter to confirm.	4-20 mA / 0-20 mA
Process variable OT 4: CHANNEL	Select using ▲ ▼ keys. Cond: Conductivity TMP: Temperature Press enter to confirm. Then select characteristic (LIN/biLIN/LOG).	Cond/TMP TMP OT 1: EHRNNEL
Current start OT 4 3EG IN YmP	Modify digit using ▲ ▼ keys, select next digit using ◀ ▶ keys. Press enter to confirm.	Entered value applies to selected process variable/range. If the adjusted range is exceeded, the device automatically switches to the next higher range (Autorange)
Current end Current end Current end Current end Current end	Enter value using ▲ ▼ ◀ ▶ keys. Press enter to confirm.	Entered value applies to selected process variable/range. If the adjusted range is exceeded, the device automatically switches to the next higher range (Autorange)

Assignment of measured values: Current start and current end



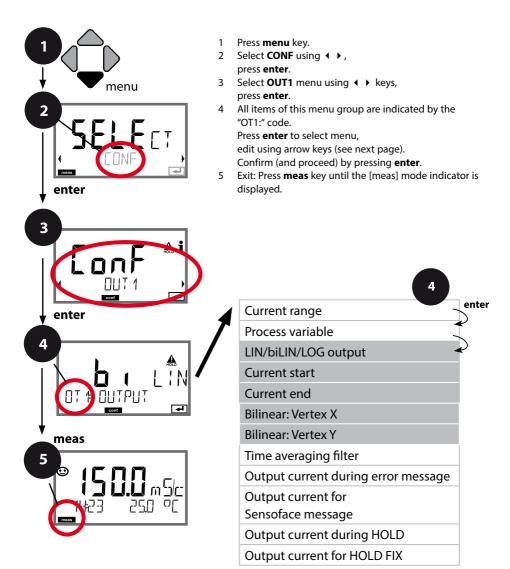


Example 2: Measuring range 100 ... 200 mS/cm Advantage: Higher resolution in range of interest



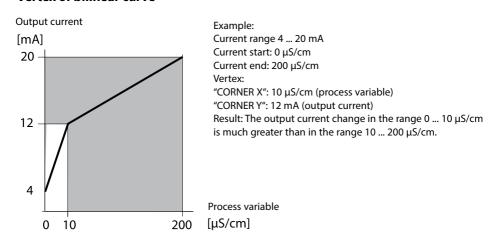
Output Current: Curve

Example: Current Output 1



Menu item	Action	Choices
Output current curve	Select using ▲ ▼ keys, confirm by pressing enter	LIN Linear characteristic biLIN Bilinear curve LOG Logarithmic curve
Current start and current end	Enter value using ▲ ▼ ↓ ▶ keys. Press enter to confirm.	Entered value applies to selected process variable/range. If the adjusted range is exceeded, the device automatically switches to the next higher range (Autorange)
Bilinear curve: Vertex X/Y	Enter value using • • • keys. Press enter to confirm.	Entered value applies to selected vertex of bilinear curve "Corner X" (process variable) and "Corner Y" (output current) – see figure below.

Vertex of bilinear curve



Output Current: Logarithmic Curve

Nonlinear output current characteristic: allows measurements over several decades, e.g., measuring very low values with a high resolution and high values with a low resolution.

Parameters required: Start and end value

Possible start and end values

The start value must be at least one decade lower than the end value. Start value and end value must be specified in the same units (either in μ S/cm or in S/m, see listing):

1.0 μS/cm	
10.0 μS/cm	0.001 S/cm
100.0 μS/cm	0.01 S/cm
1.0 mS/cm	0.1 S/cm
10.0 mS/cm	1.0 S/cm
100.0 mS/cm	10.0 S/cm
1000 mS/cm	100 S/cm

The start value

is the next decade value below the lowest measured value.

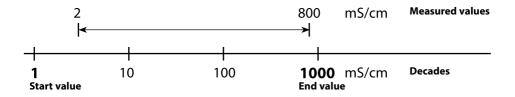
The end value

is the next decade value above the highest measured value.

The number of decades results from:

Number of decades = log (end value) – log (start value)

The output current value is defined as follows:



Menu item	Action	Choices
Logarithmic curve Output current	Select using ▲ ▼ keys, confirm by pressing enter	LOG Logarithmic curve
<u> </u>		biLIN Bilinear curve
LLJL) OT # OUTPUT		LIN Linear characteristic
Start value	Enter value using ▲ ▼ ◀ ▶ keys.	Start value of logarithmic output curve
	Press enter to confirm.	
End value	Enter value using ▲ ▼ ↓ ▶ keys.	End value of logarithmic output curve
I A ENI	Press enter to confirm.	

Possible start and end values for the logarithmic curve

S/cm:

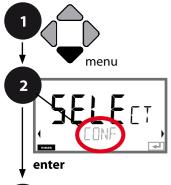
 $1.0~\mu S/cm$, $10.0~\mu S/cm$, $100.0~\mu S/cm$, 1.0~m S/cm, 10.0~m S/cm, 100.0~m S/cm, 100.0~m S/cm

S/m:

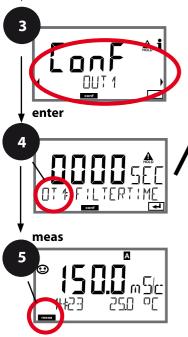
0.001 S/m, 0.01 S/m, 0.1 S/m, 1.0 S/m, 10.0 S/m, 100 S/m

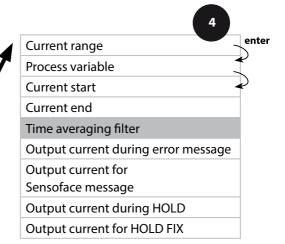
Output Current: Time Averaging Filter

Example: Current Output 1



- 1 Press menu key.
- 2 Select CONF using ◀ ▶, press enter.
- 3 Select OUT1 menu using ◆ ▶ keys, press enter.
- 4 All items of this menu group are indicated by the "OT1:" code.
 - Press **enter** to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing **enter**.
- 5 Exit: Press meas key until the [meas] mode indicator is displayed.





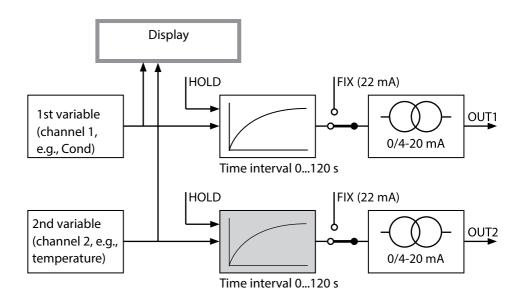
Menu item	Action	Choices
Time averaging filter	Enter value using A	0120 SEC (0000 SEC)

Time averaging filter

To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time interval has been reached. The time interval can be set from 0 to 120 sec. If the time interval is set to 0 sec, the current output directly follows the input.

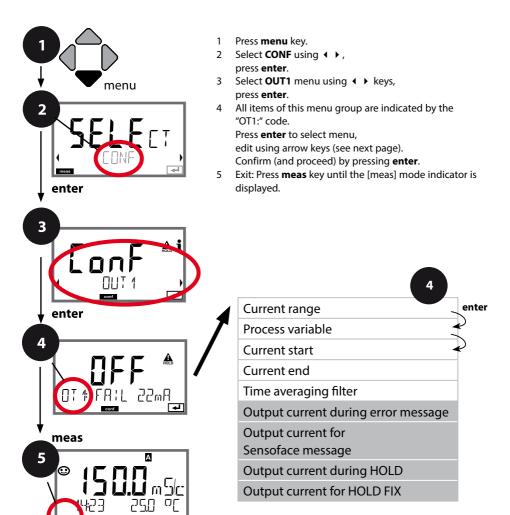
Note:

The filter only acts on the current output, not on the display or the limit values! During HOLD the filter is not applied. This prevents a jump at the output.



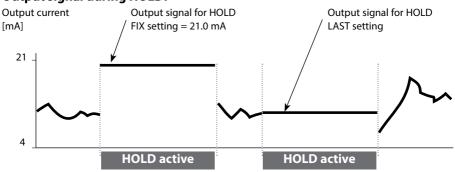
Output Current: Error and HOLD

Example: Current output 1



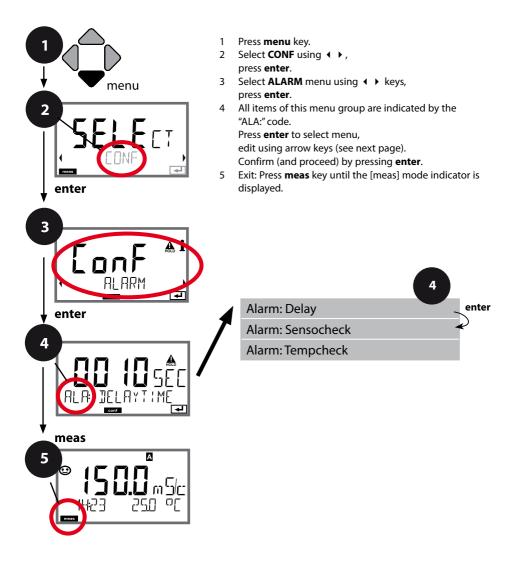
Menu item	Action	Choices
Output current during error message OT 1 FAIL 22mA	The output current can be set to 22 mA in the case of error messages or error messages. Select ON or OFF using ▲ ▼ keys. Confirm by pressing enter	OFF / ON
Output current during Sensoface messages OT1: FACE 22 mA	The output current can be set to 22 mA in the case of Sensoface messages. Select ON or OFF using ▲ ▼ keys. Confirm by pressing enter	OFF / ON
Output current during HOLD I HOLD OT 4 HOLD MODE	LAST: During HOLD the last measured value is maintained at the output. FIX: During HOLD a value (to be entered) is maintained at the output. Select using Press enter to confirm.	LAST/FIX
Output current for HOLD IX	Only with FIX selected: Enter current which is to flow at the output during HOLD Enter value using ▲ ▼ ◀ ▶ keys. Press enter to confirm.	00.0022.00 mA (21.00 mA)

Output signal during HOLD:



Configuring the Alarm

Alarm Delay, Sensocheck, Tempcheck



Configuring the Alarm

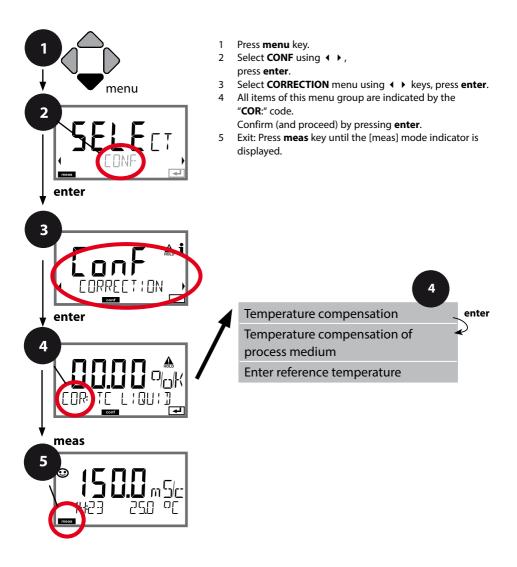
Menu item	Action	Choices
Alarm delay Alarm delay Alarm delay	Enter value using ▲ ▼ ↓ ▶ keys. Press enter to confirm.	0600 SEC (10 SEC)
Sensocheck ALR: SENSOCHECK	Select Sensocheck (continuous monitoring of sensor membrane and lines). Select ON or OFF using ▲ ▼ keys. Press enter to confirm. (At the same time, Sensoface is activated. With OFF, Sensoface is also switched off.)	ON/ OFF
Tempcheck	To monitor the temperature probe with TC OFF selected: Select Tempcheck ON using ▲ ▼ keys. Press enter to confirm. Now, the temperature probe will be monitored.	ON/ OFF

The alarm delay time delays the color change of the display backlighting to red, the 22 mA signal (if configured), and the alarm contact switching.

Error messages can be signaled by a 22 mA output current. In addition, a relay contact (RELAY1 / RELAY2) can be configured as alarm contact.

Temperature Compensation

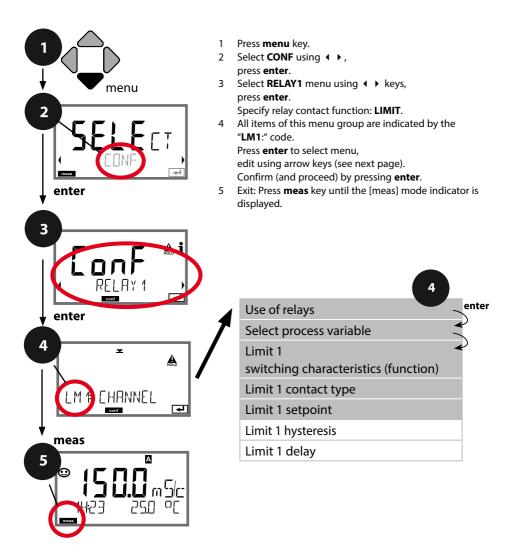
Selecting the compensation method



Temperature Compensation

Menu item	Action	Choices
Temperature compensation	Select desired compensation using ▲ ▼ keys: OFF: Temperature compensation switched off	☐FF COR: TC SELECT
	LIN: Linear temperature compensation with entry of temperature coefficient and reference temperature	COR: TC SELECT
	nLF: Temperature compensation for natural waters to EN 27888	
	NaCl, HCL, NH3, NaOH: Ultrapure water with traces of impurity (0 +120 °C /+32 +248 °F)	COR: IC SELECT
Temperature compensa- tion of process medium	With linear compensation only: Step 1: Enter temperature compensation of the process medium.	
Enter reference temperature	Step 2: Enter reference temperature Enter value using ▲ ▼ ↓ ▶ keys Press enter to confirm. Permissible range 0 199.9 °C	COR: REF TEMP

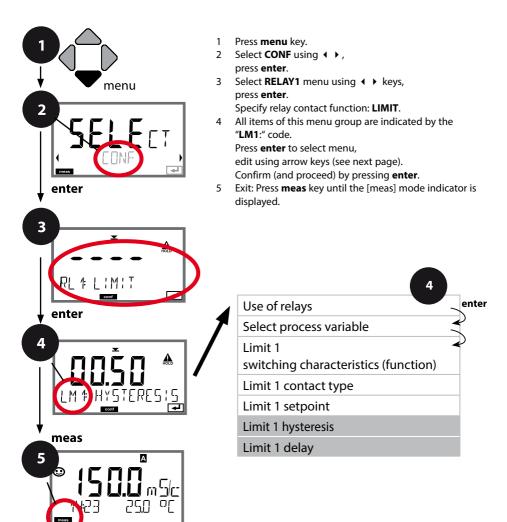
Relay Contacts: Function Assignment, Limit Values



Menu item	Action	Choices
Use of relays RL 1 LIMIT	Select in the text line using A V keys: Limit function (LIMITS) Firror message (ALARM) Rinse contact (WASH) Press enter to confirm.	Note: The following submenu depends on the selected setting.
Select process variable LM1: CHANNEL	Select desired process variable using ▲ ▼ keys. Press enter to confirm.	Cond/TMP
Limit 1 function	Select desired function using arrow keys. LoLevel: active if value falls below setpoint LoLevel: active if value exceeds setpoint Press enter to confirm.	Lo LEVL / Hi LEVL Limit 1 icon:
Limit 1 contact response	N/O: normally open contact N/C: normally closed contact Select using ▲ ▼ keys. Press enter to confirm.	N/O / N/C
Limit 1 setpoint	Enter setpoint using ▲ ▼ ◆ ▶ keys.	within measuring range
	Press enter to confirm.	

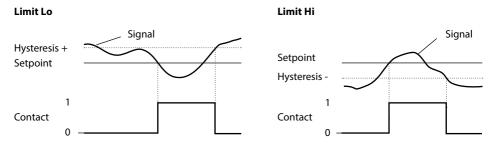
Relay Contacts: Limit Function, Hysteresis

(Example: relay 1)



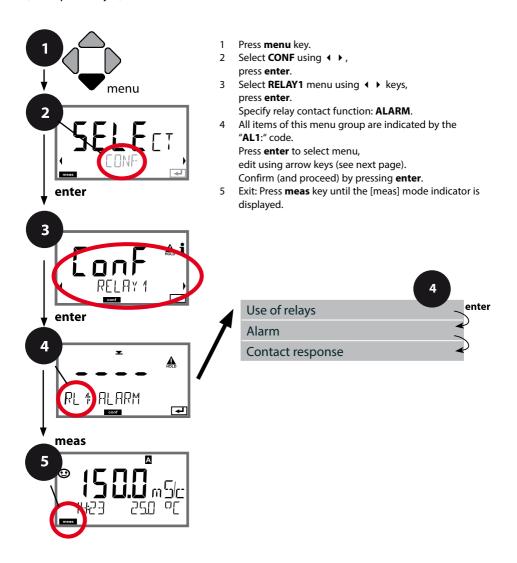
Menu item	Action	Choices
Limit 1 hysteresis	Select hysteresis using ▲ ▼	050 % full scale
Limit 1 delay	The contact is activated with delay (deactivated without delay) Adjust delay using	0 9999 SEC (0010 SEC)

Application of Hysteresis:

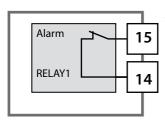


Relay Contacts: Alarm

(Example: relay 1)



Menu item	Action	Choices
Alarm FRIGGER PL 1: TRIGGER	Select error messages (FAIL) or Sensoface messages (FACE) as trigger signal using ▲ ▼ ◀ ▶ keys. Press enter to confirm.	FAIL / FACE
Contact response	N/O: normally open contact N/C: normally closed	N/O / N/C
	contact Select using ▲ ▼ keys.	
INILI PL 1: CONTRCT ■ ■ ■	Press enter to confirm.	

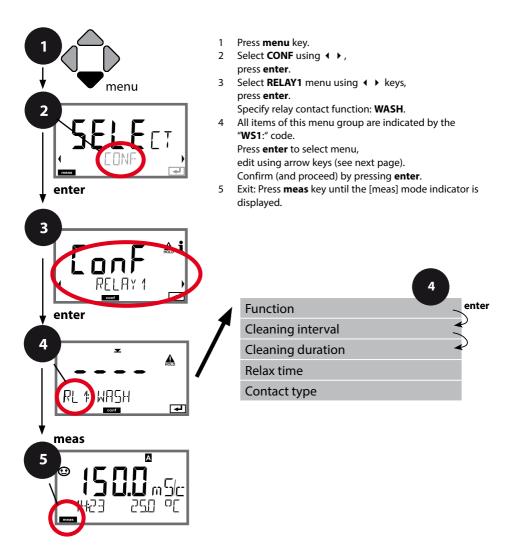


Alarm contact

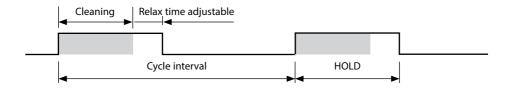
A relay contact (RELAY1 / RELAY2) can be configured as alarm contact.

Relay Contacts: Controlling a Rinsing Probe

(Example: relay 1)

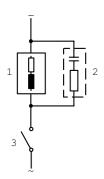


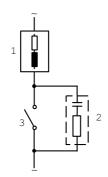
Menu item	Action	Choices
Use of relays	Select in the text line using ▲ ▼ keys: Limit function (LIMITS)	LIMIT / ALARM / WASH
♣ RL 1: WASH	Error message (ALARM) Rinse contact (WASH)	Note: The following submenu depends on the selected setting.
conf -	Press enter to confirm.	
Cleaning interval	Adjust value using ▲ ▼ ◀ ▶ keys.	0.0999.9 h (000.0 h)
WS 4 EYELE TIME	Press enter to confirm.	
Cleaning duration	Adjust value using A V () keys. Press enter to confirm.	09999 SEC (0060 SEC) Relax time: 0000 1999 SEC (0030 SEC)
WS # JURATION	Without figure: Relax time	
Contact type VIII WS 4 CONTACT	N/O: normally open contact N/C: normally closed contact Select using ▲ ▼ keys. Press enter to confirm.	N/O / N/C



Protective Wiring of Relay Contacts

Relay contacts are subject to electrical erosion. Especially with inductive and capacitive loads, the service life of the contacts will be reduced. For suppression of sparks and arcing, components such as RC combinations, nonlinear resistors, series resistors and diodes should be used.



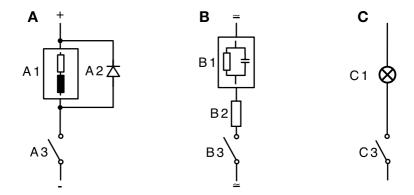


Typical AC applications with inductive load

- 1 Load
- 2 RC combination, e.g., RIFA PMR 209 Typical RC combinations for 230 V AC: capacitor 0.1 μ F / 630 V, resistor 100 Ω / 1 W
- 3 Contact

Protective Wiring of Relay Contacts

Typical Protective Wiring Measures

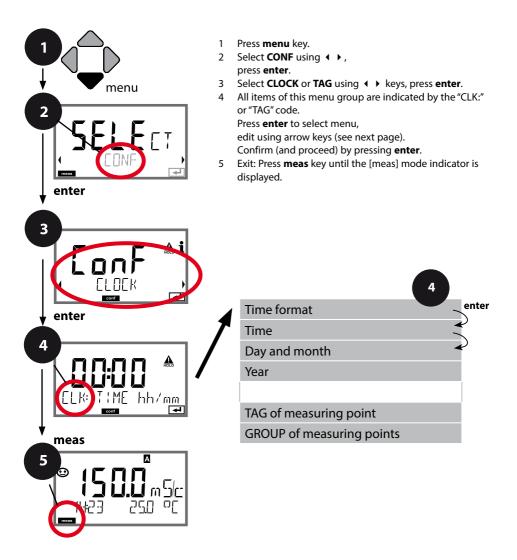


- **A:** DC application with inductive load
- **B:** AC/DC applications with capacitive load
- **C:** Connection of incandescent lamps
- A1 Inductive load
- A2 Free-wheeling diode, e.g., 1N4007 (Observe polarity)
- A3 Contact
- B1 Capacitive load
- B1 Resistor, e.g., $8\Omega/1W$ at 24V/0.3A
- B3 Contact
- C1 Incandescent lamp, max 60 W / 230 V, 30 W / 115 V
- C3 Contact

NOTICE! Make sure that the maximum ratings of the relay contacts are not exceeded even during switching, see page 95.

Configuring the Time/Date

Time and Date, Measuring Point (TAG/GROUP)



Configuring the Time/Date

Time and Date

Control of the calibration and cleaning cycles is based on the time and date of the integrated real-time clock.

In measuring mode the time is shown in the lower display. When using digital sensors, the calibration data is written in the sensor head. In addition, the logbook entries (cf Diagnostics) are provided with a time stamp.

Note:

There is no automatic switchover from winter to summer time! Be sure to manually adjust the time!

Sensor Verification (TAG, GROUP)

When Memosens sensors are calibrated in the lab, it is often useful and sometimes even mandatory that these sensors will be operated again at the same measuring points or at a defined group of measuring points. To ensure this, you can save the respective measuring point (TAG) or group of measuring points (GROUP) in the sensor. TAG and GROUP can be specified by the calibration tool or automatically entered by the transmitter. When connecting an MS sensor to the transmitter, it can be checked if the sensor contains the correct TAG or belongs to the correct GROUP. If not, a message will be generated and Sensoface gets "sad". The "sad" Sensoface icon can also be signaled by a 22 mA error current. Sensor verification can be switched on in the Configuration in two steps as TAG and GROUP if required.

When no measuring point or group of measuring points is saved in the sensor, e.g., when using a new sensor, Stratos enters its own TAG and GROUP. When sensor verification is switched off, Stratos always enters its own measuring point and group. A possibly existing TAG/GROUP will be overwritten.

Menu item	Action	Choices
TAG of measuring point THG: XXXXXXXXXXX	In the lower display line you can enter a designation for the measuring point (TAG) and for a group of measuring points (GROUP) if applicable. Up to 32 digits are possible. By pressing meas (repeatedly) in the measuring mode you can view the tag number. Select character using ▲ ▼ keys, select next digit using ◀ ▶ keys. Press enter to confirm.	AZ, 09, - + < >? / @ The first 10 characters are seen in the display without scrolling.
GROUP of measuring points	Select number using ▲ ▼ keys, select next digit using ∢ ▶ keys. Confirm by pressing enter	0000 9999 (0000)

Note:

 All calibration procedures must be performed by trained personnel. Incorrectly set parameters may go unnoticed, but change the measuring properties.

Calibration can be performed by:

- determining the cell constant (cell factor for toroidal sensors) with a known calibration solution
- entering the cell constant (cell factor for toroidal sensors)
- sampling (product calibration)
- zero calibration in air or with calibration solution (toroidal sensors)
- temperature probe adjustment

Selecting a Calibration Mode for 2-/4-Electrode Sensors

Calibration adapts the device to the individual sensor characteristics.

Access to calibration can be protected with a passcode (SERVICE menu).

First, you open the calibration menu and select the calibration mode:

CAL_SOL	Calibration with calibration solution
CAL_CELL	Calibration by input of cell constant
CAL_INSTALL	Calibration by input of an installation factor
P_CAL	Product calibration (calibration with sampling)
CAL_RTD	Temperature probe adjustment

Selecting a Calibration Mode for Toroidal Sensors

CAL_SOL	Calibration with calibration solution
CAL_CELL	Calibration by input of cell factor
CAL_INSTALL	Calibration by input of an installation factor
P_CAL	Product calibration (calibration with sampling)
CAL_ZERO	Zero calibration
CAL_RTD	Temperature probe adjustment

Calibration with Calibration Solution

Input of temperature-corrected value of calibration solution with simultaneous display of cell constant (cell factor for toroidal sensors).

Display	Action	Remark
SELECT (1) AG CAL CON)	Select Calibration. Press enter to proceed. Select CAL_SOL calibration method. Press enter to proceed.	
CAL SOLUTION	Ready for calibration. Hourglass blinks.	Display (3 sec) Now the device is in HOLD mode.
12.88 m S/c 0 1002 1c 25.3°C	Immerse sensor in calibration solution. Enter the temperature-corrected value of the calibration solution using the arrow keys (see table). Press enter to confirm.	Lower line: display of cell constant (cell factor) and temperature
© F 1	Contacting conductivity measurement (Cond) The determined cell constant is displayed. The "hourglass" icon is blinking. Proceed by pressing enter	
□ 198 0 c ZERO 017 u5/c	Inductive conductivity measurement (Condl) The determined cell factor and zero point are displayed. The "hourglass" icon is blinking. Proceed by pressing enter	

Display	Action	Remark
⊕ 1355 m5/c MERS REPEN	Display of selected process variable (here: mS/cm). Now the device is in HOLD mode: Reinstall the sensor and check whether the measurement is OK. MEAS exits calibration, REPEAT permits repetition.	
© 12.5 m 5/- 600]]YE	With MEAS selected: Press enter to exit calibration.	Display of conductivity and temperature, Sensoface is active. After end of calibration, the outputs remain in HOLD mode for a short time. After display of GOOD BYE, the device automatically returns to measuring mode.

Note:

- Be sure to use known calibration solutions and the respective temperature-corrected conductivity values (see "Calibration Solutions" tables).
- Make sure that the temperature does not change during the calibration procedure.

Calibration by Input of Cell Constant / Cell Factor

You can directly enter the value for the cell constant / cell factor of a sensor. The value must be known, eg, determined beforehand in the laboratory. The selected process variable and the temperature are displayed. This method is suitable for all process variables.

Display	Action	Remark
SELECT COLABORATION CON	Select Calibration. Press enter to proceed. Select CAL_CELL calibration method. Press enter to proceed.	
ELLFACTOR	Ready for calibration. Hourglass blinks.	Display (3 sec) Now the device is in HOLD mode.
1288m5/c 2340C	Enter cell constant / cell factor. Press enter to proceed.	The selected process variable and the temperature are displayed.
© 1380 c ZERO 013 JS	The device shows the calculated values for the cell constant / cell factor and zero point (at 25 °C). Sensoface is active.	
Place refer to the specific	Use the arrow keys to select: MEAS (exit) REPEAT Press enter to proceed.	Exit: HOLD is deactivated after a short time.

Please refer to the specifications in the sensor manual for the nominal cell constant / cell factor. When measuring in a restricted space, the individual cell constant / cell factor must be determined.

Calibration by Input of an Installation Factor

When using a sensor in a tight space, you can enter an installation factor.

Display	Action	Remark
	Select Calibration. Press enter to proceed. Select CAL_INSTALL calibration method. Press enter to proceed.	
FAL INSTALL)	Ready for calibration. Hourglass blinks.	Display (3 sec) Now the device is in HOLD mode.
1258m5 23,4°C	Enter installation factor. Press enter to proceed.	The selected process variable and the temperature are displayed.
● 12.55 m5 MERS REPE	Use the arrow keys to select: MEAS (end) REPEAT Press enter to proceed.	End: HOLD is deactivated after a short time.

Product Calibration

Calibration by sampling – for product calibration, the uncompensated conductivity (μ S/cm, mS/cm, S/m) is used.

During product calibration the sensor remains in the process. The measurement process is only interrupted briefly.

Procedure:

- The sample is measured in the lab or directly on the site using a portable meter.
 To ensure an exact calibration, the sample temperature must correspond to the measured process temperature.
 - During sampling the analyzer saves the currently measured value and then returns to measuring mode. Then, the "calibration" mode indicator blinks.
- 2) In the second step you enter the measured sample value in the device. From the difference between the stored measured value and entered sample value, the device calculates the new cell constant (the new cell factor for toroidal sensors). If the sample is invalid, you can take over the value stored during sampling. In that case, the old calibration values are stored. Afterwards, you can start a new product calibration.

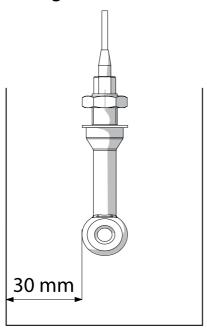
Display	Action	Remark
	Select Calibration. Press enter to proceed. Select P_CAL calibration method. Press enter to proceed.	
PROJUCT STEP 1	Ready for calibration. Hourglass blinks.	Display (3 sec) Now the device is in HOLD mode.
1288 mS/c STORE VALUE	Take sample and save value. Press enter to proceed.	Now the sample can be measured in the lab.

Display	Action	Remark
12:27 2:53°C	The device returns to measuring mode.	From the blinking CAL mode indicator, you see that product calibration has not been terminated.
PROJUCT STEP 2	Product calibration step 2: When the sample value has been determined, open the product calibration once more	Display (3 sec) Now the device is in HOLD mode.
12.15 °Sc 2 LAB VALUE	The stored value is displayed (blinking) and can be overwritten with the lab value. Press enter to proceed.	
© [] 1/2345 1/cm	Display of new cell constant / cell factor (based on 25°C). Sensoface is active. To exit calibration: Select MEAS, then enter	To repeat calibration: Select REPEAT, then enter
© 1255 m 5cc	End of calibration	After end of calibration, the outputs remain in HOLD mode for a short time.

Temp Probe Adjustment

Display	Action	Remark
SELECT CON	Select Calibration. Press enter to proceed. Select CAL_RTD calibration method. Press enter to proceed.	Wrong settings change the measurement properties!
TEMP ADJUST	Measure the temperature of the process medium using an external thermometer.	Display (3 sec) Now the device is in HOLD mode.
25 0 °C RJUUST 235°C)	Enter the measured temperature value. Maximum difference: 10 K. Press enter to proceed.	Display of actual temperature (uncom- pensated) in the lower display.
⊕ 25 □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	The corrected temperature value is displayed. Sensoface is active. To exit calibration: Select MEAS, then enter To repeat calibration: Select REPEAT, then enter	After end of calibration, the outputs remain in HOLD mode for a short time.
• 12.5 5 m Sc 6001 1 y E	After calibration is ended, the device will switch to measuring mode.	

Calibrating Toroidal Sensors



Note:

When the sensor is installed in a pipe/tank at a distance less than 30 mm from the wall, you should perform the calibration either by means of sampling (product calibration) with the sensor installed or in a suitable calibration beaker with dimensions and material corresponding to the process conditions.

Zero Calibration

(Toroidal sensors)

Display	Action	Remark
Select Calibration. Press enter to proceed. Select CAL_ZERO calibration method. Press enter to proceed.		
Ready for calibration. Hourglass blinks.		Display (3 sec) Now the device is in HOLD mode.
16:52 12m5/c	Calibration in air Edit digits until the lower display indicates Zero Calibration in air (AIR-SET) for SE680-M and Memosens sensors: Press enter to start AIR-SET. When zero point and cell factor are displayed, press enter to confirm.	
© 1980 c ZERO 0:9 J5	The device shows the cell factor (at 25 °C) and the zero point. Sensoface is active.	
⊕ ZF Ai ZF MSC MERS REPE!	 Use the arrow keys to select: MEAS (exit) REPEAT Press enter to proceed. 	Exit: HOLD is deactivated after a short time.

Measurement

Display



or AM/PM and °F:



Remark

From the configuration or calibration menus, you can switch the device to measuring mode by pressing the **meas** key.

In the measuring mode the upper display line shows the configured process variable (Cond, Conc or temperature), the lower display line shows the time and the second configured process variable (Cond, Conc or temperature). The [meas] mode indicator lights.

Note:

 After prolonged power outage (> 5 days), the time display is replaced by dashes and cannot be used for processing. In that case, enter the correct time.

By pressing the **meas** key you can step through the different displays. When no key has been pressed for 60 sec, the device returns to the standard display, see "Display in Measuring Mode" on page 20.



Further displays (each by pressing **meas**).

- 1) Display of tag number ("TAG")
- Display of time and date (without figure)

Diagnostics

In the Diagnostics mode you can access the following menus without interrupting the measurement:

CALDATA Viewing the calibration data
SENSOR Viewing the sensor data
SELFTEST Starting a device self-test
LOGBOOK Viewing the logbook entries

MONITOR Displaying currently measured values

VERSION Displaying device type, software version, serial number

Access to diagnostics can be protected with a passcode (SERVICE menu).

Note:

HOLD is not active during Diagnostics mode!

Action	Key	Remark
Activate diagnostics	menu	Press menu key to call the selection menu. Select DIAG using ◀ ▶ keys, confirm by pressing enter
Select diagnos- tics option		Use ◀ ▶ keys to select from: CALDATA SENSOR SELFTEST LOGBOOK MONITOR VERSION See next pages for further proceeding.
Exit	meas	Exit by pressing meas .

Display

Menu item



Displaying the calibration data

Select CALDATA using ◆ ▶ , confirm by pressing **enter**.

Use the ◀ ▶ keys to select the desired parameter from the bottom line of the display (LAST_CAL / CELL / ZERO / INSTALL). The selected parameter is shown in the upper display line.







Press meas to return to measurement.



Displaying the sensor data

Manufacturer, type, serial number and last calibration date. In each case Sensoface is active.

Display data using **◆** ▶ keys, return by pressing enter or meas.

Display [HE[K

Menu item

Device self-test

(To abort, you can press meas.)

1 Display test: Display of all segments with changing background colors (white/green/red). Proceed by pressing enter

- 2 RAM test: Hourglass blinks, then display of --PASS-- or --FAIL--Proceed by pressing enter
- 3 EEPROM test: Hourglass blinks, then display of --PASS-- or --FAIL--Proceed by pressing enter
- 4 FLASH test: Hourglass blinks, then display of --PASS-- or --FAIL--Proceed by pressing enter



Display







Menu item

Displaying the logbook entries

Select LOGBOOK using ◆ ▶ , press **enter** to confirm.

With the ▲ ★ keys, you can scroll backwards and forwards through the logbook (entries -00-...-99-), -00- being the last entry.

If the display is set to date/time, you can search for a particular date using the riangleq keys.

Press ◆ ▶ to view the corresponding message text.

If the display is set to the message text, you can search for a particular message using the ightharpoonup keys.

Press ◆ ▶ to display the date and time.

Press meas to return to measurement.

Display

Menu item



Displaying the currently measured values (sensor monitor)

Select MONITOR using ◆ ▶, press **enter** to confirm.
Use the ◆ ▶ keys to select from the bottom line of the display.

The selected parameter is shown in the upper display line. Press **meas** to return to measurement.

Display examples:





Display of sensor operating time



Version

Display of **device type, software/hardware version** and **serial number** for all device components.

Use the ▲ ▼ keys to switch between software and hardware version.

Press **enter** to proceed to next device component.

In the Service mode you can access the following menus:

MONITOR Displaying currently measured values

OUT1 Testing current output 1
OUT2 Testing current output 2
RELAIS Testing the relay function

CODES Assigning and editing passcodes

DEVICE TYPE Selecting the device type (pH, Oxy, Cond)
DEFAULT Resetting the device to factory settings

Note:

HOLD is active during Service mode!

Action	Key/Display	Remark
Activate Service	menu	Press menu key to call the selection menu. Select SERVICE using ◆ ▶ keys, press enter to confirm.
Passcode	PASSCOJE SERVID	Enter passcode "5555" for service mode using the A V
Display		In service mode the following icons are displayed: HOLD triangle Service (wrench)
Exit	meas	Exit by pressing meas .

Menu item



Remark

Displaying currently measured values (sensor monitor) with HOLD mode activated:

Select MONITOR using ◆ ▶, press **enter** to confirm.
Select the process variable in the bottom text line using ◆ ▶.

The selected parameter is shown in the upper display line. As the device is in HOLD mode, you can perform validations using simulators without influencing the signal outputs.

Hold **meas** depressed for longer than 2 sec to return to Service

Press meas once more to return to measurement.



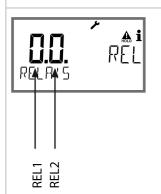
Specifying the current for outputs 1 and 2:

Select OUT1 or OUT2 using the ◆ ▶ keys, press **enter** to confirm. Enter a valid current value for the respective output using ▲ ▼ ◆ ▶ keys.

Confirm by pressing enter.

For checking purposes, the actual output current is shown in the bottom right corner of the display.

Exit by pressing enter or meas.



Relay test (manual test of contacts):

Select RELAIS using ◆ ▶ , press **enter** to confirm.

Now the status of the relays is "frozen". The 2 digits of the main display represent the respective states (from left to right: REL1, REL2). The selected digit blinks.

Select one of the relays using the \blacktriangleleft keys, close (1) or open (0) using the \blacktriangle keys.

Exit by pressing **enter**. The relays will be re-set corresponding to the measured value.

Press meas to return to measurement.

Menu item



Remark

Setting the passcodes:

In the "SERVICE - CODES" menu you can assign passcodes to DIAG, HOLD, CAL, CONF and SERVICE modes (Service preset to 5555).

When you have lost the Service passcode, you have to request an "Ambulance TAN" from the manufacturer specifying the serial number and hardware version of your device.

To enter the "Ambulance TAN", call the Service function and enter passcode 7321. After correct input of the ambulance TAN the device signals "PASS" for 4 sec and resets the Service passcode to 5555.



Reset to factory settings:

In the "SERVICE - DEFAULT" menu you can reset the device to factory settings.

NOTICE!

After a reset to factory setting the device must be reconfigured completely, including the sensor parameters!

Operating Error!

Power Disruption while Loading the Process Variable

In very rare cases it seems that the analyzer cannot be operated because it remains in "Firmware Update" mode – indicated by the --FIRMW UPDATE-- message.

This occurs when the power is disrupted while the process variable is loaded.

-FIRMW UPJATE-

Follow the instructions below to fix the error.

Action	Key/Display	Remark
Device start	LORDING PH	If the power supply is disrupted while the process variable is loaded (e.g., during initial start-up or when changing the process variable), the following can occur:
Reconnecting the power supply	-F:RMW UP]ATE-	After the power supply has been reconnected, the analyzer starts and then remains inFIRMW UPDATE mode. If this occurs, disconnect the power supply.
Restoring the factory settings	menu	Press the A veys simultaneously and hold them depressed while the analyzer is reconnected to the power supply.
Device start	YŚ. O	Release the keys when the display shows LOADING BASE. The analyzer will restart with the BASE software when 100 % is reached.

Operating Error!

Action	Key/Display	Remark
Searching for the process variable		Then the analyzer searches for a measuring module or Memosens sensor.
	SEARCH I NG	
Loading the process variable, automatic	SJ O	When a module or a sensor has been found, the loading progress is shown in percentages.
Loading the process variable, manual	JENICE INDE	If neither module nor sensor are found, the display shows DEVICE TYPE. The selected process variable blinks. You can modify it using the ▲ ▼ keys. Press enter to load the process variable displayed.
Loading	LOAJING PH	Make sure that the power supply is not interrupted before the process variable is fully loaded (100%).

Error Messages

Error	Info text (is displayed in case of fault when the Info key is pressed)	Problem Possible causes
ERR 99	DEVICE FAILURE	Error in factory settings EEPROM or RAM defective This error message only occurs in the case of a total defect. The device must be repaired and recalibrated at the factory.
ERR 98	CONFIGURATION ERROR	Error in configuration or calibration data Configuration or calibration data defective; completely reconfigure and recalibrate the device.
ERR 95	SYSTEM ERROR	System error Restart required. If error still persists, send in the device for repair.
ERR 01	NO SENSOR	Sensor error Device type not assigned Defective sensor Sensor not connected Break in sensor cable
ERR 02	WRONG SENSOR	Wrong sensor Replace the sensor.
ERR 04	SENSOR FAILURE	Failure in sensor Replace the sensor.
ERR 05	CAL DATA	Error in cal data
ERR 10	CONDUCTANCE TOO HIGH	Display range exceeded Conductivity: Conductance > 3500 mS
ERR 11	RANGE	Display range violation
ERR 13	TEMPERATURE RANGE	Temperature range exceeded Connect the sensor, check the sensor cable and replace if necessary, check the sensor connection, adjust the parameter settings.

Error	Info text (is displayed in case of fault when the Info key is pressed)	Problem Possible causes
ERR 60	OUTPUT LOAD	Load error Check the current loop, deactivate unused current outputs.
ERR 61	OUTPUT 1 TOO LOW	Output current 1 < 0 (3.8) mA
ERR 62	OUTPUT 1 TOO HIGH	Output current 1 > 20.5 mA
ERR 63	OUTPUT 2 TOO LOW	Output current 2 < 0 (3.8) mA
ERR 64	OUTPUT 2 TOO HIGH	Output current 2 > 20.5 mA

Sensoface messages:

Cell factor monitoring	SENSOR CELL FACTOR CALIBRATE OR CHANGE SENSOR
Table monitoring (TC/Conc/Sal/USP)	OUT OF INTERNAL TABLE
Zero point monitoring	SENSOR ZERO CALIBRATE OR CHANGE SENSOR
Cell factor / zero point monitoring	SENSOR ZERO/CELL FACTOR CALIBRATE OR CHANGE SENSOR
Sensor TAG does not correspond to device entry.	WRONG SENSOR TAG
Sensor GROUP does not correspond to device entry.	WRONG SENSOR GROUP xxxx

Sensocheck and Sensoface

Sensocheck, Sensoface Sensor Monitoring



Sensocheck continuously monitors the sensor and its wiring. The three Sensoface indicators provide information on required maintenance of the sensor. Additional icons refer to the error cause. Pressing the **info** key shows an information text.

Note:

The worsening of a Sensoface criterion leads to the devaluation of the Sensoface indicator (Smiley gets "sad"). An improvement of the Sensoface indicator can only take place after calibration or removal of the sensor defect.

Sensoface message

The Sensocheck message is also output as error message Err 15. The alarm contact is active, the display backlighting turns red, output current OUT is set to 22 mA (when configured correspondingly). All other Sensoface message can be output via a contact (relay contacts, alarm --> "FACE").

Disabling Sensocheck and Sensoface

Sensocheck can be switched off in the configuration menu (then Sensoface is also disabled).

Exception:

After a calibration, a smiley is always displayed for confirmation.

Decommissioning

Disposal

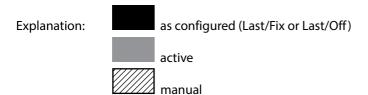
Local codes and regulations must be observed when disposing of the product.

Returns

If required, send the product in a clean condition and securely packed to your local contact. See www.knick.de.

Operating States

Operating status	OUT 1	OUT 2	REL 1/2	Time out
Measure				-
DIAG				60 s
CAL				No
CONF				20 min
SERVICE				20 min
SERVICE OUT 1				20 min
SERVICE OUT 2				20 min
SERVICE RELAYS				20 min
Cleaning function				No
HOLD				No



Product Range

Devices Stratos MS A405N	Order No. A405N
Mounting accessories	
Pipe-mount kit	ZU0274
Panel-mount kit	ZU0738
Protective hood	ZU0737
M12 socket for sensor connection with Memosens cable / M12 connector	ZU0860

Up-to-date information:

www.knick.de

Phone: +49 30 80191-0 Fax: +49 30 80191-200 Email: info@knick.de

COND input	Memosens (terminals 1 4)	
Data In/Out	Asynchronous interface, RS-485, 9600/19200 Bd	
Power supply	Terminal 1: +3.08 V/10 mA, Ri < 1 Ω , short-circuit-proof	
Display ranges	Conductivity	0.000 9.999 μS/cm
		00.00 99.99 μS/cm
		000.0 999.9 μS/cm
		0000 9999 μS/cm
		0.000 9.999 mS/cm
		00.00 99.99 mS/cm
		000.0 999.9 mS/cm
		0.000 9.999 S/cm
		00.00 99.99 S/cm
	Resistivity	00.00 99.99 MΩ · cm
	Concentration	0.00 100 %
	Temperature	–20.0 150.0 °C / -4.0 302.0 °F
	Salinity	0.0 45.0 ‰ (0 35 °C / 32 86 °F)
	Response time (T90) approx. 1 s	
Measurement error 1)	Depending on Memosens	
Temperature compensation *	(OFF)	Without
(Reference temp. 25 °C / 77 °F)	(LIN)	Linear characteristic 00.00 19.99 %/K
	(NLF)	Natural waters to EN 27888
	(NACL)	Ultrapure water with NaCl traces (0 $120 ^{\circ}\text{C}$ / $32 $ $248 ^{\circ}\text{F}$)
	(HCL)	Ultrapure water with HCl traces (0 120 °C / 32 248 °F)
	(NH3)	Ultrapure water with NH $_3$ traces (0 120 °C / 32 248 °F)
	(NAOH)	Ultrapure water with NaOH traces (0 120 °C / 32 248 °F)

^{*)} user-defined

¹⁾ at normal operating conditions

Concentration	-01- NaCl	0 – 26 wt% (0 °C /32 °F) 0 – 28 wt% (100 °C/212 °F)	
determination	-02- HCl	0 – 18 wt% (-20 °C /-4 °F) 0 – 18 wt% (50 °C/122 °F)	
	-03- NaOH	0 – 13 wt% (0 °C /32 °F) 0 – 24 wt% (100 °C/212 °F)	
	-04- H ₂ SO ₄	0 – 26 wt% (-17 °C/1.4 °F)0 – 37 wt% (110 °C/230 °F)	
	-05- HNO ₃	0 – 30 wt% (-20 °C /-4 °F) 0 – 30 wt% (50 °C/122 °F)	
	-06- H ₂ SO ₄	94 – 99 wt% (17 °C/1.4 °F)89 – 99 wt% (115 °C/239 °F)	
	-07- HCl	22 – 39 wt% (-20 °C/-4 °F)22 – 39 wt% (50 °C/122 °F)	
	-08- HNO ₃	35 – 96 wt% (-20 °C/-4 °F)35 – 96 wt% (50 °C/122 °F)	
	-09- H ₂ SO ₄	28 – 88 wt% (17 °C/1.4 °F)39 – 88 wt% (115 °C/239 °F)	
	-10- NaOH	15 – 50 wt% (0 °C/32 °F)35 – 50 wt% (100 °C/212 °F)	
	-11- H ₂ SO ₄ •SO ₃ (oleum)	13 – 45 wt% (0 °C /32 °F) 13 – 45 wt% (120 °C/248 °F)	
	-U1-	Specifiable concentration table	
Sensor standardiza	· · · · · · · · · · · · · · · · · · ·	l constant/cell factor with simultaneous display of selected iable and temperature	
	•	nductivity of calibration solution with simultaneous display tant/cell factor and temperature	
	Input of an	installation factor	
	Product cal	ibration for conductivity	
	Temperatur	re probe adjustment	
	Zero calibra	ation (Condl)	
Sensocheck	Polarization	Polarization detection	
Delay	Approx. 30	Approx. 30 s	
Sensoface	Provides inf	Provides information on the sensor condition	
Sensor monitor		Direct display of measured values from sensor for validation (resistance/temperature)	

HOLD input	Galvanically separated (optocoupler)		
Function	Switches device to HOLD mode		
Switching voltage	0 2 V (AC/DC) HOLD inactive 10 30 V (AC/DC) HOLD active		
	10 30 V (AC/DC) HOLD active		
Output 1	0/4 20 mA, max. 10 V, floating (terminals 8 / 9, galvanically connected to output 2)		
Overrange *	22 mA in the case of error messages		
Characteristic	Linear, bilinear or logarithmic		
Output filter *	PT ₁ filter, time constant 0 120 s		
Measurement error 1)	< 0.25% current value + 0.025 mA		
Output 2	0/4 20 mA, max. 10 V, floating (terminals 9 / 10, galvanically connected to output 1)		
Overrange *	22 mA in the case of error messages		
Characteristic	Linear, bilinear or logarithmic		
Output filter *	PT ₁ filter, time constant 0 120 s		
Measurement error 1)	< 0.25% current value + 0.025 mA		

^{*)} user-defined

¹⁾ at normal operating conditions

Relays 1 / 2	Two relay contacts, fl	oating (terminals 14 / 15 / 16)		
Contact ratings		AC < 250 V / < 3 A / < 750 VA DC < 30 V / < 3 A / < 90 W		
Usage	Limit value Alarm Wash			
Limit value	Function	Min or Max		
	Setpoint	As desired within range		
	Contact response	N/C or N/O		
	Hysteresis	User-defined		
	Response delay	0000 9999 s		
Alarm	Trigger	Failure or Sensoface		
	Contact response	N/C or N/O		
Wash	Cycle time	0.1 999.9 h		
	ON time	0 1999 s		
	Contact response	N/C or N/O		
Real-time clock	Different time and da	ite formats selectable		
Power reserve	> 5 days	> 5 days		
Display	LC display, 7-segmen	LC display, 7-segment with icons, colored backlighting		
Primary display	Character height app	Character height approx. 22 mm, unit symbols approx. 14 mm		
Secondary display	Character height app	Character height approx. 10 mm		
Text line	14 characters, 14 seg	14 characters, 14 segments		
Sensoface	3 status indicators (fr	3 status indicators (friendly, neutral, sad face)		
Mode indicators	meas, cal, conf, diag Further icons for con	•		
Alarm indication	Display blinks, red ba	Display blinks, red backlighting		
Keypad	Keys: meas, info, 4 cu	Keys: meas, info, 4 cursor keys, enter		
Diagnostics				
Calibration data	Calibration date, zero	Calibration date, zero, slope		
Device self-test	Automatic memory t	Automatic memory test (RAM, FLASH, EEPROM)		
Display test	Display of all segmen	ts		
	100 events with date and time			

Service functions		
Current source	Current specifiable for output 1 and 2 (00.00 22.00 mA)	
Sensor monitor	Display of direct sensor signals (mV/temperature/operating time)	
Relay test	Manual control of relay contacts	
Device type	Selecting the measuring function	
Data retention	Parameters, calibration data, logbook > 10 years (EEPROM)	
Electrical safety	Protection against electric shock by protective separation of all extra-low-voltage circuits against mains according to EN 61010-1	
EMC	EN 61326-1	
Emitted interference	Class A (industrial applications) 1)	
Immunity to interference	Industrial applications	
RoHS conformity	according to EC directive 2011/65/EU	
Power supply	80 V (-15%) 230 (+10%) V AC ; approx. 15 VA ; 45 65 Hz 24 V (-15%) 60 (+10%) V DC ; 10 W Overvoltage category II, protection class II	
Nominal operating conditions		
Climatic class	3K5 according to EN 60721-3-3	
Location class	C1 according to EN 60654-1	
Ambient temperature	–20 65 °C / –4 149 °F	
Relative humidity	10 95 %	
Transport and storage		
Transport/Storage temperature	−30 70 °C / −22 158 °F	
Enclosure	Molded enclosure made of PBT/PC, glass fiber reinforced	
Mounting	Wall, pipe/post or panel mounting	
Color	Gray, RAL 7001	
Ingress protection	IP66/IP67/TYPE 4X outdoor (with pressure compensation) when the device is closed	
Flammability	UL 94 V-0 for external parts	
Dimensions	H 148 mm, W 148 mm, D 117 mm	
Control panel cutout	138 mm x 138 mm to DIN 43 700	
Weight	1.2 kg (1.6 kg incl. accessories and packaging)	
Cable glands	5 knockouts for M20 x 1.5 cable glands 2 of 5 knockouts for NPT $\frac{1}{2}$ or rigid metallic conduit	
Terminals		
Screw terminals	for single or stranded wires 0.2 2.5 mm ²	
Tightening torque	0.5 0.6 Nm	

¹⁾ This equipment is not designed for domestic use, and is unable to guarantee adequate protection of the radio reception in such environments.

Calibration Solutions

Potassium Chloride Solutions

(Conductivity in mS/cm)

Temperature	Concentration ¹		
[°C]	0.01 mol/l	0.1 mol/l	1 mol/l
0	0.776	7.15	65.41
5	0.896	8.22	74.14
10	1.020	9.33	83.19
15	1.147	10.48	92.52
16	1.173	10.72	94.41
17	1.199	10.95	96.31
18	1.225	11.19	98.22
19	1.251	11.43	100.14
20	1.278	11.67	102.07
21	1.305	11.91	104.00
22	1.332	12.15	105.94
23	1.359	12.39	107.89
24	1.386	12.64	109.84
25	1.413	12.88	111.80
26	1.441	13.13	113.77
27	1.468	13.37	115.74
28	1.496	13.62	
29	1.524	13.87	
30	1.552	14.12	
31	1.581	14.37	
32	1.609	14.62	
33	1.638	14.88	
34	1.667	15.13	
35	1.696	15.39	
36		15.64	

¹ Data source: K. H. Hellwege (Editor), H. Landolt, R. Börnstein: Zahlenwerte und Funktionen ..., volume 2, part. volume 6

Sodium Chloride Solutions

(Conductivity in mS/cm)

Temperature	Concentration		
[°C]	0.01 mol/l ¹⁾	0.1 mol/l ¹⁾	Saturated ²⁾
0	0.631	5.786	134.5
1	0.651	5.965	138.6
2	0.671	6.145	142.7
3	0.692	6.327	146.9
4	0.712	6.510	151.2
5	0.733	6.695	155.5
6	0.754	6.881	159.9
7	0.775	7.068	164.3
8	0.796	7.257	168.8
9	0.818	7.447	173.4
10	0.839	7.638	177.9
11	0.861	7.831	182.6
12	0.883	8.025	187.2
13	0.905	8.221	191.9
14	0.927	8.418	196.7
15	0.950	8.617	201.5
16	0.972	8.816	206.3
17	0.995	9.018	211.2
18	1.018	9.221	216.1
19	1.041	9.425	221.0
20	1.064	9.631	226.0
21	1.087	9.838	231.0
22	1.111	10.047	236.1
23	1.135	10.258	241.1
24	1.159	10.469	246.2
25	1.183	10.683	251.3
26	1.207	10.898	256.5
27	1.232	11.114	261.6
28	1.256	11.332	266.9
29	1.281	11.552	272.1
30	1.306	11.773	277.4
31	1.331	11.995	282.7
32	1.357	12.220	288.0
33	1.382	12.445	293.3
34	1.408	12.673	298.7
35	1.434	12.902	304.1
36	1.460	13.132	309.5

¹ Data source: Test solutions calculated according to DIN IEC 746-3

² Data source: K. H. Hellwege (Editor), H. Landolt, R. Börnstein: Zahlenwerte und Funktionen ..., volume 2, part. volume 6

Concentration Measurement

Measuring Ranges

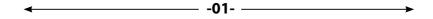
Substance	Concentration ranges			
NaCl Configuration	0-26 wt% (0 °C / 32 °F) 0-26 wt% (100 °C / 212 °F) -01-			
HCI Configuration	0-18 wt% (-20 °C / -4 °F) 0-18 wt% (50 °C / 122 °F) - 02-		22-39 wt% (-20 °C / -4 °F) 22-39 wt% (50 °C / 122 °F) - 07 -	
NaOH Configuration	0-13 wt% (0 °C / 32 °F) 0-24 wt% (100 °C / 212 °F) - 03-		15-50 wt% (0 °C / 32 °F) 35-50 wt% (100 °C / 212 °F) - 10 -	
H ₂ SO ₄ Configuration	0-26 wt% (-17 °C/-1.4 °F) 0-37 wt% (110 °C/230 °F) - 04 -	28-77 wt% (-17 39-88 wt% (115 -09 -	,	94-99 wt% (-17 °C/-1.4 °F) 89-99 wt% (115 °C/239 °F) - 06 -
HNO ₃ Configuration	0-30 wt% (-20 °C / -4 °F) 0-30 wt% (50 °C / 122 °F) - 05-		35-96 wt% (-20 °C / -4 °F) 35-96 wt% (50 °C / 122 °F) - 08 -	
H ₂ SO ₄ •SO ₃ (Oleum) Configuration	13-45 wt% (0 °C / 32 °F) 13-45 wt% (120 °C / 248 °F) -11-			

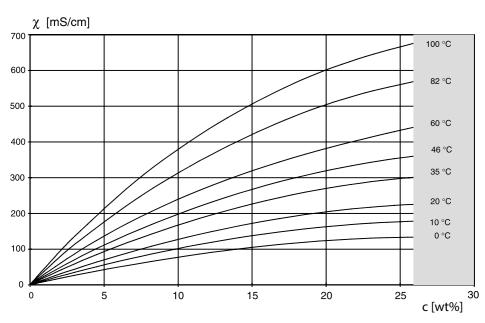
For the solutions listed above, the device can determine the substance concentration from the measured conductivity and temperature values in % by wt. The measurement error is made up of the sum of measurements errors during conductivity and temperature measurement and the accuracy of the concentration curves stored in the device. We recommend to calibrate the device together with the sensor, e.g., directly to concentration using the CAL_CELL method. For exact temperature measurement, you should perform a temperature probe adjustment. For measuring processes with rapid temperature changes, use a separate temperature probe with fast response.

For specification of a concentration solution for conductivity measurement, see page 35.

Concentration Curves

-01- Sodium chloride solution NaCl



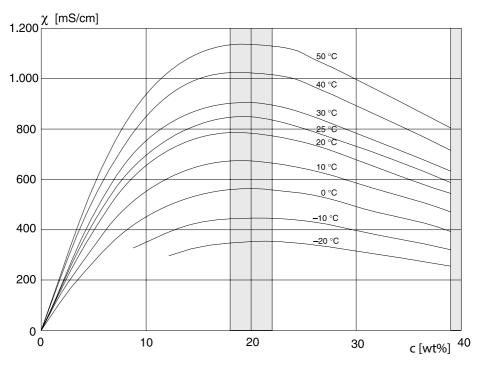


Concentration measurement not possible in this range.

Conductivity versus substance concentration and process temperature for sodium chloride solution (NaCl)

-02- Hydrochloric acid HCl -07-





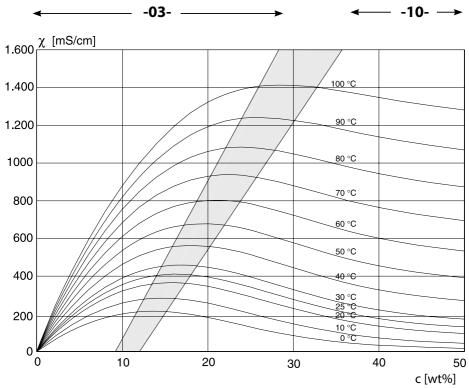
Concentration measurement not possible in this range.

Conductivity versus substance concentration and process temperature for hydrochloric acid (HCl)

Source: Haase/Sauermann/Dücker; Z. phys. Chem. New Edition, Vol. 47 (1965)

-03- Sodium hydroxide solution NaOH

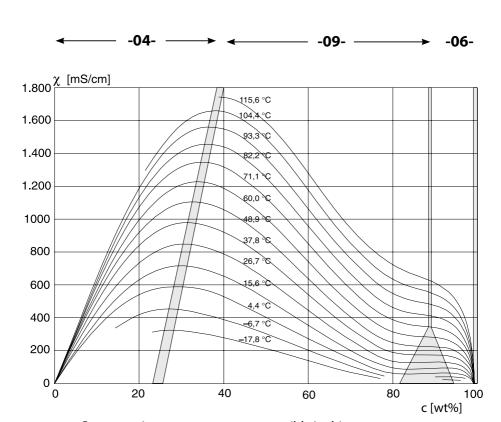
-10-



Concentration measurement not possible in this range.

Conductivity versus substance concentration and process temperature for sodium hydroxide solution (NaOH)

- -04- Sulfuric acid H₂SO₄
- -06-
- -09-



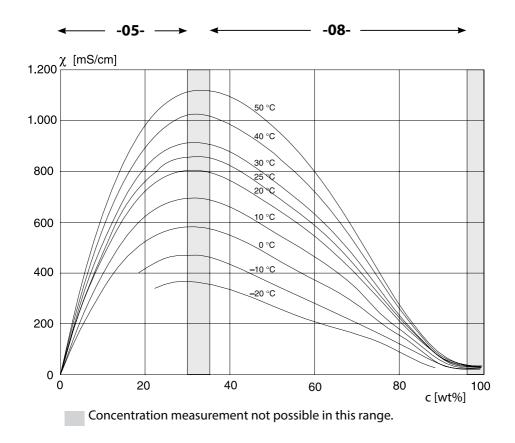
Concentration measurement not possible in this range.

Conductivity versus substance concentration and process temperature for sulfuric acid (H_2SO_4)

Source: Darling; Journal of Chemical and Engineering Data; Vol.9 No.3, July 1964

-05- Nitric acid HNO₃

-08-

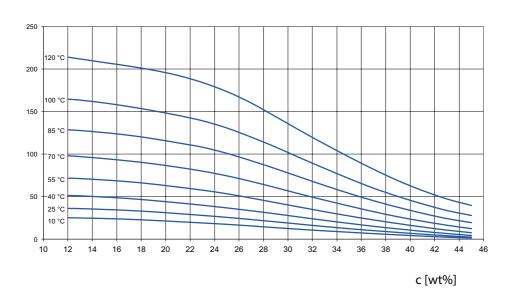


Conductivity versus substance concentration and process temperature for nitric acid (HN0 $_{\scriptsize 3}$)

Source: Haase/Sauermann/Dücker; Z. phys. Chem. New Edition, Vol. 47 (1965)

-11- Oleum H₂SO₄•SO₃

Conductivity [mS/cm]



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