Process Analytics



Fittings and Controllers

ARF 215 Flow-Through Fitting

Highly variable flow-through fitting line made of plastic

Modular, versatile system design with different connection geometries and process connections. For measurements in main stream or bypass. Materials: PP for standard applications and PVDF for chemically demanding applications. Adapter for a broad variety of sensors for pH, ORP, temperature, contacting and noncontacting conductivity, as well as dissolved oxygen.

Protective cap with integrated electrolyte reservoir for refillable pH sensors with liquid filling. Simplified calibration for pH and conductivity due to special calibration beaker with correct consideration of fitting geometry and material.

A large flow cross-section and integrated cleaning nozzles also make it suitable for polluted media.

Applications

PP-H:	drinking water, industrial
	water, and cooling water
PVDF:	increased chemical resis-
	tance; for corrosive process
	media with 6 bars and 100 °C

Facts

- modular system adaptable to virtually every process
 - due to different
 - sensor adapters materials
- process connections - materials: PP-H or PVDF
- measurement in main stream or bypass
- cleaning system

Specifications

Material:

see product line see product line see product line PP-H: 1.5 bars (90 °C), 6 bars (40 °C) PVDF: 3 bars (120 °C), 6 bars (100 °C) PP-H: 0 ... 90 °C PVDF: -20 ... 120 °C

Process connection: Sensor adapter: Pressure:

Temperature:

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Modular System

This flow-through fitting is available with 3 different process connections. Different protective caps, a calibration beaker, sensor adapters, process connections, and a cleaning system complete this modular system.



Process Analytics

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Product Line

	ARF 215 /						
Material	РР-Н	1					
	PVDF	2					
Sensor adapter	3 x PG 13.5						
	SE 660		3				
	SE 655(X) / SE 656(X)	4	ŀ				
	SE 604 (G1), SE 605 (G1), SE 630 (G1)	2	'				
	SE 557 (liquid-filled, pressurizable sensor)	8			0		
	SE 670	1					
	SE 680	2	(
Process connection	Threaded coupling, DN 25, 90°		1	1			
and arrangement	Threaded coupling, DN 25, 180° staggered		1	2			
	Threaded coupling, DN 25, 180°, cleaning connection		1	3			
	G ¼, 90°		2	1			
	G ¼, 180° staggered		2	2			
	G ¼, 180°, cleaning connection		2	3			
	Flange, DN 25, 90°		3	1			
	Flange, DN 25, 180° staggered		3	2			
	Flange, DN 25, 180°, cleaning connection		3	3			
	Threaded coupling, DN 25 (incl. joining pieces), 90°		5	1			
	Threaded coupling, DN 25 (incl. joining pieces), 180° staggered		5	2			
	Threaded coupling, DN 25 (incl. joining pieces), 180°, cleaning		5	3			
	connection						
	Flange, ANSI 1" B16.5, 90°		A	1			
	Flange, ANSI 1" B16.5, 180° staggered		A	2			
	Flange, ANSI 1" B16.5, 180°, with cleaning connection		A	3			
Protective cap	Without				0		
	Normal	1,	4		1		
	With electrolyte reservoir				2		
Calibration beaker	Without					0	
	With					1	
Gasket material	EPDM						1
	FKM						2
	FFKM						3

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Dimension Drawings



All dimensions in cm

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Fittings and Controllers

Dimension Drawings – continued



Cleaning system

Connection G 1/2", internal

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ARF 215 Flow-Through Fitting

Pressure/Temperature Diagrams



Pressure [bar]

