



Supplemental Directives

READ AND SAVE THIS DOCUMENT FOR FUTURE REFERENCE. BEFORE ATTEMPTING TO ASSEMBLE, INSTALL, OPERATE OR MAINTAIN THE PRODUCT, PLEASE ENSURE A COMPLETE UNDERSTANDING OF THE INSTRUCTIONS AND RISKS DESCRIBED HEREIN. ALWAYS OBSERVE ALL SAFETY INFORMATION. FAILURE TO COMPLY WITH INSTRUCTIONS IN THIS DOCUMENT COULD RESULT IN SERIOUS INJURY AND/OR PROPERTY DAMAGE. THIS DOCUMENT IS SUBJECT TO CHANGE WITHOUT NOTICE.

These supplemental directives explain how safety information is laid out in this document and what content it covers.

Safety Chapter

This document's safety chapter is designed to give the reader a basic understanding of safety. It illustrates general hazards and gives strategies on how to avoid them.

Warnings

This document uses the following warnings to indicate hazardous situations:

Symbol	Category	Meaning	Remark
A	WARNING	Designates a situation that can lead to death or serious (irreversible) injury.	The warnings contain information on how
A	CAUTION	Designates a situation that can lead to slight or moderate (reversible) injury.	to avoid the hazard.
None	NOTICE	Designates a situation that can lead to property or environmental damage.	

Symbols Used in this Document

Symbol	Meaning
\rightarrow	Reference to additional information
\checkmark	Interim or final result in instructions for action
	Sequence of figures attached to an instruction for action
1	Item number in a figure
(1)	ltem number in text

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1 Safety

This document contains important instructions for the use of the product. Always follow all instructions and operate the product with caution. If you have any questions, please contact Knick Elektronische Messgeräte GmbH & Co. KG (sometimes hereafter referred to as "Knick") using the information provided on the back page of this document.

1.1 Intended Use

The ARF215 is a flow-through fitting for installation in pipes or bypass systems. The product is used to mount up to three sensors for the purpose of liquid analysis.

The defined operating conditions must be observed when using this product.

USE CAUTION AT ALL TIMES WHEN INSTALLING, USING, MAINTAINING OR OTHERWISE INTERACTING WITH THE PRODUCT. ANY USE OF THE PRODUCT EXCEPT AS SET FORTH HEREIN IS PROHIBITED, AND MAY RESULT IN SERIOUS INJURY OR DEATH, AS WELL AS DAMAGE TO PROPERTY. CUSTOMER SHALL BE SOLELY RESPONSIBLE FOR ANY DAMAGES RESULTING FROM OR ARISING OUT OF AN UNINTENDED USE OF THE PRODUCT.

1.2 Personnel Requirements

The operating company must ensure that all employees who use or otherwise come into contact with the product have received adequate training and instruction.

The operating company shall comply and cause its personnel to comply with all applicable laws, regulations, codes, ordinances and relevant industry qualification standards related to product. Failure to comply with the foregoing shall constitute a violation of operating company's obligations concerning the product, including but not limited to an unintended use as described in this document.

Qualified personnel	Minimum qualification			
Operating personnel	Installing and operating machines and industrial plants			
	Measuring and controlling processes			
	Detecting and eliminating minor malfunction states			
	Ensuring the operability of technical systems based on product documentation			
Qualified personnel	Minimum qualification			
Qualified personnel Installation and maintenance	Minimum qualification Installation, removal, servicing, monitoring, and corrective maintenance of complex pipeline systems			
Installation and	Installation, removal, servicing, monitoring, and corrective maintenance			
Installation and maintenance	Installation, removal, servicing, monitoring, and corrective maintenance of complex pipeline systems			

The following minimum qualifications for personnel are recommended:

Qualified personnel Minimum qualification

Assessing processes and equipment with respect to the applicable safety and environmental codes and regulations

1.3 Residual Risks

The product has been developed and manufactured in accordance with generally accepted safety rules and regulations, as well as an internal risk assessment. Despite the foregoing, the product may among others bear the following risks:

Environmental Influences

The effects of moisture, ambient temperature, chemicals, and corrosion can negatively impact the safe operation of the product.

Please observe the following instructions:

- Only operate the ARF215 in compliance with the stated operating conditions.
- If using aggressive chemical process media, adjust the inspection and maintenance intervals accordingly.

1.4 Hazardous Substances

In certain situations (e.g., sensor replacement or corrective maintenance), personnel may come into contact with hazardous substances in the process medium.

The operating company is responsible for conducting a hazard assessment.

See the relevant manufacturers' safety data sheets for hazard and safety instructions on handling hazardous substances.

1.5 Safety Training

Upon request, Knick Elektronische Messgeräte GmbH & Co. KG will provide safety instruction and product training during initial commissioning of the product. Further information is available from the relevant Knick representatives.

2 Product

2.1 Package Contents

- ARF215 in the version ordered
- User Manual

2.2 Product Identification

The different versions of the ARF215 are coded in a product code.

The product code is stated on the nameplate, the delivery note, and the product packaging. \rightarrow *Nameplate*, *p*. 9

2.3 Example of a Version

ARF 215		ARF215	-	1	1	3	1	1	0	1
Material	PP-H			1						
Sensor adapter	3 x PG 13.5				1					
Process connection and arrangement	Flange DN 25, 90°					3	1			
Protective cap	Normal							1		
Calibration beaker	Without								0	
Gasket material	EPDM									1

2.4 Product Code

ARF 215		ARF215 -		_	
Material	PP-H		1		
	PVDF		2		
Sensor adapter	3 x PG 13.5		1		
	SE660		3		
	SE655(X) / SE656(X)		4		
	SE604 / SE605 / SE630 (G1)		7		
	pH sensor, Ø 12 mm, pressurized		8		
	SE670/G1		E		
	SE680		Х		
Process connection and	Threaded coupling DN 25, 90°			1	1
arrangement	Threaded coupling, DN 25, 180° stagger	ed		1	2
	Threaded coupling, DN 25, 180° with cle connection	aning	1	1	3

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ARF 215 ARF 215 – _							
	G1/4", 90°		2	1			
	G1/4", 180° staggered		2	2			
G1/4", 180° with cleaning connection G1/4", 180° top/top Flange DN 25, 90° Flange DN 25, 180° staggered Flange DN 25, 180° with cleaning connection				3			
				8			
				1			
				2			
				3			
	Threaded coupling DN 25, incl. joining pieces, 90°		5	1			
	Threaded coupling DN 25, incl. joining pieces, 180° staggered		5	2			
	Threaded coupling DN 25, incl. joining pieces, 180° with cleaning connection		5	3			
	Flange ANSI 1", 150 lbs., 90°		Α	1			
	Flange ANSI 1", 150 lbs., 180° staggered		Α	2			
	Flange ANSI 1", 150 lbs., 180° with cleaning connection	1	A	3			
	1/2″ NPT, 90°		9	1			
	1/2" NPT, 180° staggered		9	2			
	1/2" NPT, 180° with cleaning connection	1	9	3			
Protective cap	Without			(9		
	Normal		4	:	L		
	With electrolyte reservoir	1			2		
Calibration beaker	Without				e)	
	With 1						
Gasket material	EPDM						
	FKM						
	FFKM						

2.5 Nameplate

The ARF215 is identified by a nameplate.



2.6 Design and Function

The ARF215 flow-through fitting is a modular system. Its main components are made of PP-H or PVDF. The product code determines the process connections and their arrangement. Sensor adapters are provided for measuring different process parameters. Depending on the selected sensor adapter, the following process variables are measured:

- pH value
- Conductivity
- Oxygen

DN25 threaded coupling process connection:



ARF215



DN25 threaded coupling process connection, incl. joining pieces:



DN25/ANSI 1" flange process connection:



 $G{}^{1\!\!\!\!/}_4{}''\,/\,{}^{\prime\!\!\!/}_2{}''$ NPT threaded coupling process connection:



Sensor Adapters



Sensor Adapters with Protective Caps



2.7 Installation Position

The ARF215 is designed for vertical installation of the sensor.



3 Installation

3.1 General Installation Instructions

Note: Operating companies must design and calculate process connections in accordance with specifications. They must specify the tightening procedures and the tightening torques/forces of the screws.

- Ensure that flange surfaces are clean, undamaged, and level. Radial surface damage such as score or impact marks is not permitted.
- The threads of screws and nuts/coupling nuts must be clean and undamaged.
- Ensure that O-rings are clean, undamaged, and dry. Adhesives and assembly pastes are not permitted for O-rings.

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3.2 Installation with Threaded Coupling Process Connection

Note: Installation of the ARF215 flow-through fitting requires in-line pipe connections without center offset.

- 01. Position pipe ends with coupling nuts in line with the threaded coupling.
- 02. Tighten the coupling nuts up to the stop.

3.3 Installation with Flange Process Connection

Note: Installation of the ARF215 flow-through fitting requires in-line pipe connections without center offset.

- 01. Manually pre-install the screws. Insert the screws so that all the screw heads are located on one flange side.
- 02. Tighten the screws crosswise with 30% of the nominal tightening torque.
- 03. Then tighten them all with the full tightening torque.

3.4 Installation with Female Thread Process Connection

Note: Installation of the ARF215 flow-through fitting requires in-line pipe connections without center offset.

01. Place the pipe with suitable male thread in line with the female thread and tighten.

3.5 Wall Mounting

Mount the back of the ARF215 on walls or other suitable surfaces.

Note: Holder (1) can also be mounted on the front of the ARF215.



- 01. Mount the ARF215 (3) ¹⁾ on a wall (4).
- 02. Use the fixings (2). Dimensions: \rightarrow Dimension Drawings, p. 34

¹⁾ Illustration with view of holder.

3.6 Sensor Adapter Installation

Sensor Adapter 3 x PG 13.5



- 01. Check the sensor (2), pressure screws (3), and O-ring 48 x 3 mm (5) for damage.
- 02. Fit the O-ring 48 x 3 mm (5) on the adapter (4).
- 03. Fit the adapter (4) in the ARF215 flow-through fitting (6).
- 04. Fit the sensor (2) in the adapter (4).

Note: Up to 3 sensors with Ø 12 mm, length approx. 120 mm, and PG 13.5 can be used. Seal off unused openings with pressure screws (3).

- 05. Tighten the coupling nut (1).
- 06. Connect the sensor cable.

SE660 Sensor Adapter



- 01. Check the sensor (2) and O-rings 33 x 3.5 mm (5) 48 x 3 mm (7) for damage.
- 02. Fit the 33 x 3.5 mm O-ring (5) on the inside and the 48 x 3 mm O-ring (7) on the outside of the adapter (6).
- 03. Fit the sensor (4) and compression ring (3) in the adapter (4).
- 04. Fit pre-assembled components in the ARF215 flow-through fitting (8) and screw tight with the coupling nut (2).
- 05. Insert the pressure screw (1) and screw it tight with a size 58-62 hook wrench.
- 06. Connect the sensor cable.

SE655/SE656 Sensor Adapter



- 01. Check the sensor (5), O-ring 48 x 3 mm (4), and O-ring 30 x 2.5 mm (6) for damage.
- 02. Fit the O-ring 48 x 3 mm (4) on the adapter (2).
- 03. Fit the O-ring 30 x 2.5 mm (6) on the sensor (5).
- 04. Fit the sensor (5) in the adapter (2).
- 05. Using the nut A/F 36 (1), tighten the sensor (5).
- 06. Fit the adapter (2) with sensor (5) in the ARF215 flow-through fitting (7).
- 07. Tighten the coupling nut (3).
- 08. Connect the sensor cable.

SE604/SE605/SE630 Sensor Adapter



- 01. Check the sensor (2) $^{1)}$, O-ring 30 x 4 mm (3), and O-ring 48 x 3 mm (5) for damage.
- 02. Fit the O-ring 48 x 3 mm (5) on the adapter (4).
- 03. Fit the adapter (4) in the ARF215 flow-through fitting (6).
- 04. Fit the sensor (2) with installed O-ring 30 x 4 mm (3) in the adapter (4).
- 05. Tighten the coupling nut (1).
- 06. Connect the sensor cable.

¹⁾ SE604 sensor shown only.

Liquid-Electrolyte Sensor Adapter



Note: The ARF215-*8**** flow-through fitting is supplied with an installed sensor adapter.

- 01. Connect the compressed air supply to the connection nozzle (1).
- 02. Install the sensor (2). \rightarrow Liquid-Electrolyte Sensor, p. 25
- 03. Connect the sensor cable.

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SE670/G1 Sensor Adapter



- 01. Check the sensor (4), O-ring 48 x 3 mm (3), O-ring 26 x 1.5 mm (5), and O-ring 38 x 2.5 mm (6) for damage.
- 02. Fit the O-ring 48 x 3 mm (3) on the adapter (2).
- 03. Fit the O-ring 26 x 1.5 mm (5) and O-ring 38 x 2.5 mm (6) on the sensor (4).

Note: Check the O-rings (5) and (6) for correct positioning.

- 04. Screw the sensor (4) into the adapter (2).
- 05. Fit the adapter (2) in the ARF215 flow-through fitting (7).
- 06. Tighten the coupling nut (1).
- 07. Connect the sensor cable.

SE680 Sensor Adapter



- 01. Check the sensor (2) and O-ring 51 x 3 mm (3) for damage.
- 02. Fit the O-ring $51 \times 3 \text{ mm}$ (3) on the sensor (2).
- 03. Fit the sensor (2) in the ARF215 flow-through fitting (4).
- 04. Tighten the coupling nut (1).
- 05. Connect the sensor cable.

3.7 Protective Cap Installation



01. Check the O-ring 48 x 3 mm (5) for damage.

Note: Flange (4) is pre-installed on adapter (6).

- 02. Fit the cap (2) on the flange (4).
- 03. Guide the sensor cable (3) through the cable fastening (7) and screw it tight.
- 04. Place the pipe clamp (1) over the cap (2) and screw it tight.

3.8 Pressure and Leak Test

Note: Pressure and leak tests must be carried out in accordance with the relevant operating regulations or the operating company's instructions.

- 01. Check the process connections for leaks.
- 02. Check the sensor adapter for leaks.
- 03. Observe the specification limits during pressure testing. \rightarrow Specifications, p. 32

4 Commissioning

A WARNING! Process medium may leak from the ARF215 in the event of damage or improper installation, and may contain hazardous substances. Follow the safety

instructions. → Safety, p. 5

Note: Upon request, Knick Elektronische Messgeräte GmbH & Co. KG will provide safety instruction and product training during initial commissioning of the product. More information is available from the relevant Knick representatives.

- 01. Install the ARF215. \rightarrow Installation, p. 12
- 02. Mount the bracket securely.
- 03. Install the sensor adapter and sensors. \rightarrow Sensor Adapter Installation, p. 14
- 04. Optional: Connect the cleaning connection.
- 05. Optional: Connect the compressed air supply for liquid-electrolyte sensors. \rightarrow Liquid-Electrolyte Sensor Adapter, p. 18
- 06. Check the ARF215 for leaks under process conditions. → Pressure and Leak Test, p. 21
 - $\checkmark\,$ The ARF215 and connections have no leaks.

5 Operation

5.1 General Notes on Operation

Operation of the ARF215 is maintenance-free. The process, however, may require the sensors to be replaced or removed for cleaning or calibration during operation of the ARF215.

For further information, refer to the applicable documentation of the sensor manufacturer.

5.2 Safety Instructions on Installing and Removing Sensors

▲ WARNING! Process medium, potentially containing hazardous substances, may escape from the ARF215. Depressurize the area, block the pipe system (no process medium in the area of the fitting), and, as required, rinse the pipe system. Do not install damaged sensors.

▲ CAUTION! Risk of cutting injuries from broken sensor glass. Handle the sensor with care. Follow the safety instructions in the sensor manufacturer's documentation.

5.3 Sensor: Installation and Removal

Sensor Diameter 12 mm, Length approx. 120 mm, and PG 13.5

Installation



- 01. Check to ensure that the sensor (1) is suitable for use.
 - ✓ Diameter 12.0 mm
 - ✓ Length approx. 120 mm
 - \checkmark Pressure resistance permissible for process \rightarrow Specifications, p. 32
- 02. Check the sensor (1) for damage.

Note: Do not install or commission damaged sensors or O-rings.

- 03. Push the sensor (1) into the adapter (3).
- Note: Seal off unused sensors openings with a pressure screw (2).
- 04. Screw the sensor tight.
- 05. Connect the sensor to the sensor cable, the sensor cable to the analyzer.
- 06. Test for leaks.

Removal

- 01. Disconnect the sensor (1) from the sensor cable, the sensor cable from the analyzer.
- 02. Loosen the sensor (1) and remove it from the adapter (3).



Liquid-Electrolyte Sensor

Installation

Note: To ensure that the electrolyte flows from the reference electrode to the process medium, the air pressure in the pressure chamber must be 0.5 to 1 bar above that of the process medium.



- 01. Loosen the small coupling nut (1) by a few rotations; do not loosen completely.
- 02. Fully loosen the large coupling nut (2) and pull off the entire unit.
- 03. Remove the watering cap from the sensor tip and rinse the sensor (3) with water.
- 04. Remove the cap of the filling hole (4) of the sensor (3).
- 05. Push in the sensor (3).



- 06. Position the large coupling nut (2) and fasten finger tight.
- 07. Fasten the small coupling nut (1) finger tight.
- 08. Connect the sensor to the sensor cable, the sensor cable to the analyzer.
- 09. On first-time installation: Connect the air pressure inlet for the pressure chamber to the connection nozzle **(9)**.

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Removal



- 01. Disconnect the sensor cable from the sensor head (3).
- 02. Loosen the small coupling nut (1) by a few rotations; do not loosen completely.
- 03. Fully loosen the large coupling nut (2) and pull off the entire unit.

Note: Hold the sensor's filling hole upward at an inclined angle during removal to prevent electrolyte from escaping. Follow the instructions in the sensor manufacturer's documentation. During transport and storage, close the sensor's filling hole with the cap.

- 04. Pull out the sensor (4).
- 05. If the sensor glass is broken, check the sensor holder O-rings for damage and replace them if necessary.

Conductivity Sensor

Installation



01. Check the sensor (2) and O-ring (3) for damage.

Note: Do not install or commission damaged sensors or O-rings.

- 02. Fit the sensor (2) with adapter (4), if provided, in the ARF215 (5).
- 03. Connect the sensor (2) to the sensor cable and the sensor cable to the analyzer, if applicable.
- 04. Test for leaks.
 - \checkmark The sensor (2) is mechanically installed.



Removal

- 01. Disconnect the sensor (2) from the sensor cable and the sensor cable from the analyzer, if applicable.
- 02. Pull out the sensor (2) with adapter (4), if provided.

6 Maintenance

6.1 Sensor Inspection and Maintenance

Information on inspection and maintenance can be found in the user manuals of the installed sensors.

For further information, refer to the applicable documentation of the sensor manufacturer.

6.2 Knick Premium Service

Knick offers individually compiled services tailored to the customer's requirements for inspections and functional tests on the product.

Further information can be found at www.knick.de.

7 Troubleshooting

Malfunction state	Possible remedies
Process medium leakage	Loose flange option: Fully tighten screws. Check flange bushing O-ring.
	Check threaded couplings.
	Properly secure the coupling nut of the sensor adapter and/or the cable gland.
	Screw in sensor(s) completely.
	Check sensor(s).
	Check condition of sensor material.
	Check condition of sensor O-ring(s).
	Check condition of O-ring material.
	Check condition of fitting material.
Axial protrusion of sensor	Screw in sensor completely.
Protruding sensor adapter	Comply with temperature/pressure values.
Rinse medium leakage	Rinse function option: Correctly connect rinsing hose.
	Check rinsing hose.

8 Decommissioning

8.1 Flow-Through Fitting: Removal

Note: Obtain approval from the operating company prior to commencing removal of the flow-through fitting. Adhere to the on-site safety regulations.

▲ WARNING! Process medium, potentially containing hazardous substances, may escape from the ARF215. Depressurize the area, block the pipe system (no process medium in the area of the fitting), and, as required, rinse the pipe system.

- 01. Depressurize the process.
- 02. Disconnect the sensor cable from the sensor/analyzer.
- 03. Disconnect the process connections.
- 04. Seal off the process ports appropriately.
- 05. Disconnect the ARF215 flow-through fitting from the mount.

8.2 Returns

If required, send the product in a clean condition and securely packed to your local contact. $\rightarrow knick.de$

If there has been contact with hazardous substances, the product must be decontaminated or disinfected prior to shipment. The consignment must always be accompanied by a corresponding return form to prevent service employees being exposed to potential hazards.

8.3 Disposal

The local codes and regulations must be observed when disposing of the product.

The ARF215 can contain various materials, depending on the version concerned. \rightarrow *Product Code, p. 7*



9 Specifications

Note: Thermoplastics have temperature-dependent mechanical properties. Observe these properties when selecting components.

Material process-wetted	
Flow cell	PP-H / PVDF
Adapter	PP-H / PVDF
Gaskets	EPDM / FKM / FFKM
Material non-process-wetted	
Protective cap	PVC
Wall holder	1.4571
Cable clamp	1.4571 / EPDM
Sensor insertion position	Vertical
Process medium flow	
Clean media ¹⁾	10 l/h200 l/h
Soiled media ²⁾	10 l/h2000 l/h
Residual volume	approx. 150 ml
Installation factor ³⁾	approx. 1.08
Ambient temperature	-550 °C (23122 °F)
Process temperature	
PP-H	090 °C (32194 °F)
PVDF	-20120 °C (-4248 °F)
Process pressure	
PP-H	
40° C (104° F)	6 bar (87 psi)
90° C (194° F)	1.5 bar (22 psi)
PVDF	
100° C (212° F)	6 bar (87 psi)
120° C (248° F)	3 bar (44 psi)

¹⁾ Applies to G¹/₄" process connection.

²⁾ Applies to DN25 process connection.

³⁾ Applies only to installed SE655 or SE656 conductivity sensor.

Pressure/Temperature Diagram



10 Dimension Drawings

Flow-Through Fitting

Note: All dimensions are given in millimeters [inches].

DN25 Threaded Coupling Process Connection







DN25/ANSI 1" Flange Process Connection













SE655 / SE656 sensor adapter without protective cap

SE660 sensor adapter









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Appendix

→ Return Form, p. 43



Phone:

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info@knick.de • www.knick.de

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Return Form

Declaration of potential hazards in the enclosed products from exposure to haza * Classification preferably according to CLP regulation	rdous substances* or mixtures
We can only accept and carry out the service order if this declaration is filled out comp Please include it with the shipping documents. If you have any questions, please contact our repairs department in Berlin.	letely.
RMA number (can be obtained by calling +49 30 80 191-241):	
Customer information (must be completed if no RMA number is available):	
Company: Address:	
Contact: Tel./Email:	
Information on the product:	
Product name:	
Serial number:	
Included accessories:	
The product being returned is new/unused.	
The product has <u>not</u> been exposed to hazardous substances or mixtures.	
The product has been exposed to hazardous substances or mixtures.	
State the classification of the hazardous substance, as applicable together with t	he hazard statements
(or R-phrases), or at minimum provide the relevant hazard pictograms:	
The product has been exposed to infectious substances.	
The product was subjected to suitable cleaning procedures to prevent exposure	to hazards prior to return.
The product was <u>not</u> freed of hazardous substances prior to return.	
I have answered the above questions to the best of my knowledge.	
Name: Company:	
Date: Signature:	
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Declaration of Contamination



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