# **Sensors for Conductivity Measurement**

**Pharm** 

Food



# **SE 620 Conductivity Sensor**

## Pharma-compliant 2-electrode sensor in hygienic design

Conductivity sensor in pharmaceutical design with coaxial electrodes and integrated temperature detector. Low surface roughness of < 0.8 µm. The materials are physiologically harmless and meet FDA requirements. Steam-sterilizable. Reliable and easy checking of the measurement according to USP <645> using PortaSim simulator.

### **Applications**

Pure and ultrapure water, water for injection (WFI), food, ion exchangers, reverse osmosis plants, also chip manufacturing

#### Facto

- Low surface roughness
- Steam-sterilizable
- CIP-capable
- Integrated temperature detector
- Measuring range 0.001 to 50 μS/cm
- Coaxially arranged electrodes
- Independent of installation conditions
- Insulator and sealing materials
  FDA-listed
- VP screw cap
- PortaSim simulator with VP plug
- Incl. Inspection Certificate 3.1

## **Specifications**

Cell constant: 0.01/cm

Measuring range:  $0.001 \dots 50 \mu S/cm$ 

Material: Cell and electrodes: stainless steel 1.4435, electropolished;

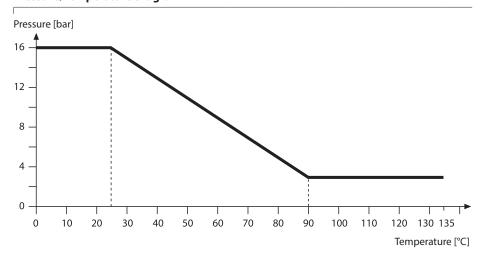
Insulator and O-rings (plastics), FDA-listed

Roughness:  $< 0.8 \ \mu m$ Temperature detector: Pt 1000

Temperature: 0 ... 135 °C (steam-sterilizable) Pressure: 16 bar at 25 °C, 9 bar at 60 °C

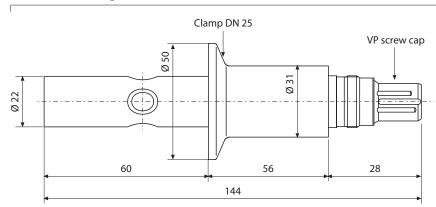
Process connection: Clamp DN 25 Sensor cap: VP (VarioPin)

### **Pressure/Temperature Diagram**



For up-to-date information, please visit www.knick.de

## **Dimension Drawing**



<sup>\*)</sup> Conductivity simulator; checking the meter and cable by simulating the sensor. High-precision comparison resistors, traced to NIST standard. Used for measurement to USP <645>. Check by simply replacing the sensor by the simulator