### **Process Analytics**

### **Conductivity Sensors**

# **DIGITAL**Memosens Protocol









### SE655(N/X) Toroidal Conductivity Sensor

Universal and precise conductivity sensor with high chemical resistance. Digital with Memosens protocol.

The SE655N digital toroidal conductivity sensor is a sturdy and corrosion-resistant sensor that, thanks to its high chemical resistance, is particularly suitable for applications in the chemical industry. A combination of a large sensor opening and dirt-repellent material prevents blockages and deposits in media with a high pollution degree. The inductive measuring principle enables full galvanic isolation of the measurement from the medium. The sensor is an all-rounder, suitable for a multitude of applications with a range covering six decades. Equipped with Memosens protocol as a digital version, it offers considerable process and data security, and ensures reliable

data recording. Also for hazardous

#### **Applications**

Concentration measurement of acids and bases, online quality monitoring of chemical products in tanks and pipes, phase separation of product mixtures, paper manufacturing (high fiber concentration), heavily soiled media and wastewater, fouling and oil-contaminated media, brine, regeneration of ion exchangers.

#### **Facts and Features**

- Process-wetted material: PEEK
- Sturdy design
- Resistant to contamination and fouling
- Range of six decades
- Steam sterilizable and CIP capable
- Inductive measuring principle, full galvanic isolation of sensor coils from process medium
- Digital with Memosens protocol

### **Specifications**

Cell factor:

areas

Measuring range:

Resolution:

Measurement error (-20 ... +100 °C):

Measurement error (>100 °C):

Material:

Temperature detector:

Temperature response time t<sub>90</sub>

(DIN 746-1):

Process temperature: Ambient temperature: Storage temperature: Relative process pressure:

Fixed cables with ferrules:

Protection (EN 60529):

Mounting:

Explosion protection:

1.98/cm (≥30 mm wall clearance)

0 ... 2,000 mS/cm

0.002 mS/cm

 $\pm$  0.005 mS/cm + 0.5 % of meas. value

 $\pm$  0.010 mS/cm + 0.5 % of meas. value

PEEK

Pt1000 (Class A in acc. with IEC 60751) approx. 7 min

−20 ... 110 °C

−20 ... +60 °C −20 ... +80 °C

0 ... 20 bar

(see pressure/temperature diagram)

3 m (SE655N-GEFFT0AM) 7 m (SE655(N/X)-GEFTT0AM)

IP 68 (sensor mounted, with original

gasket)

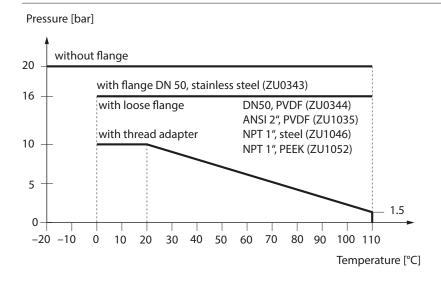
G ¾" (nut A/F 36 and FKM gasket included in package contents) see Ex certificates and EU declaration

of conformity or www.knick.de



## SE655(N/X) Digital Toroidal Conductivity Sensor

#### **Pressure/Temperature Diagram**



### **Product Line**

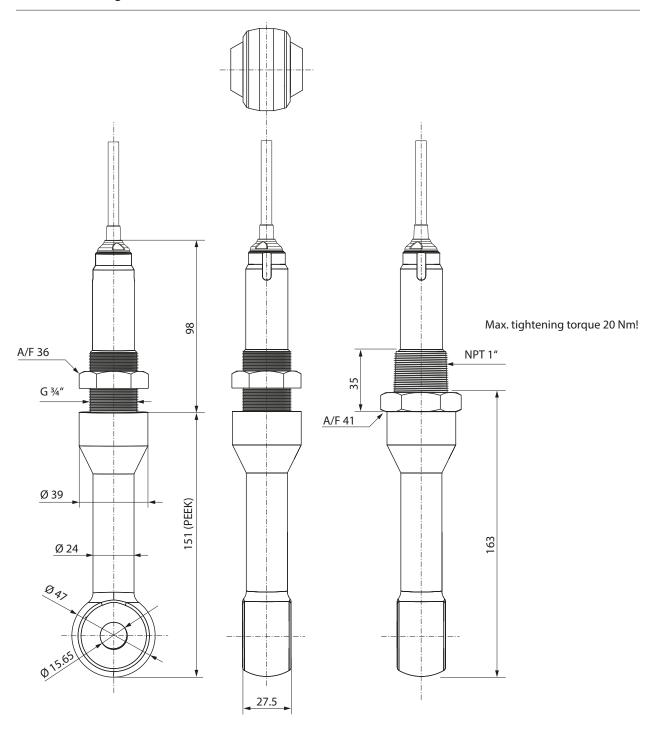
Sensor			Order no.
SE655N conductivity sensor	Digital, with Memosens protocol	3 m cable 7 m cable	SE655N-GEFFT0AM SE655N-GEFTT0AM
SE655X conductivity sensor	Digital, with Memosens protocol, for hazardous areas.	7 m cable	SE655X-GEFTTOAM
Accessories			Order no.
NPT 1" adapter		Material: stainless steel	ZU1046
		Material: PEEK	ZU1052
Flange DN 50 PN 16 <sup>1)</sup>		Material: 316 L	ZU0343
Flange, DN 50 PN 10		Material: PVDF	ZU0344
Flange ANSI 2", 150 lbs		Material: PVDF	ZU1035
Gasket kit A	Nut + FKM O-ring (3 pcs) Replacement for SE655N-GEFFT0AM, SE6	55(N/X)-GEFTT0AM	ZU0340N
Sealing kit C	PTFE washer DN 50 (protects ZU0343 flange against aggressive media)		ZU0342N
O-rings		Material: FKM	O-ring 30x2.5 FKM
		Material: EPDM-	O-ring 30x2.5
		FDA Material: FFKM	EPDM-FDA O-ring 30x2.5 FFKM
Conductivity standard <sup>2)</sup>	KCI 0.1 mol/l 12.88 mS/cm ±1.5 %	500 ml	CS-C12880K/500

 $<sup>^{1)}\</sup>mbox{When measuring in aggressive media, sealing kit C is additionally required$ 

<sup>&</sup>lt;sup>2)</sup> Check the user manual (field conditions)

# **Conductivity Sensors**

### **Dimension Drawing**

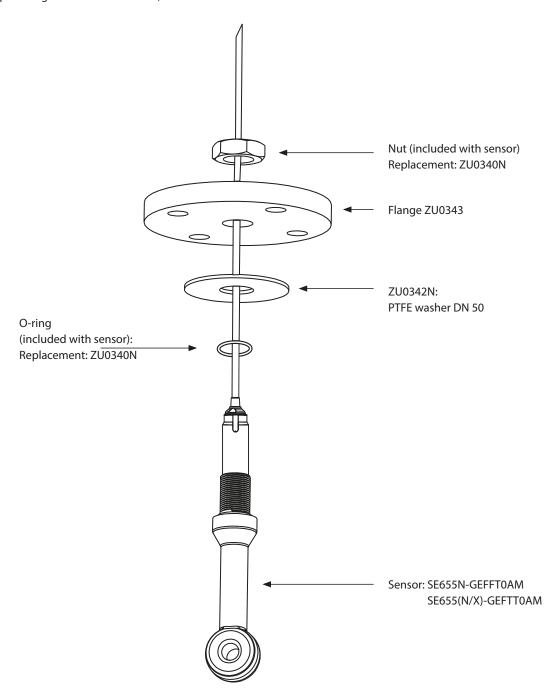




# SE655(N/X) Digital Toroidal Conductivity Sensor

#### **Overview of Accessories and Installation**

Example: Flange DN 50 stainless steel, with PTFE washer



## **Process Analytics**

# **Conductivity Sensors**

### **Accessories/Specifications**

Flange 316 L ZU0343



DN 50 PN 16

Dimension drawing:





Flange/stainless steel TØ. \Ó. Ó. 4 x 18 27 125 165

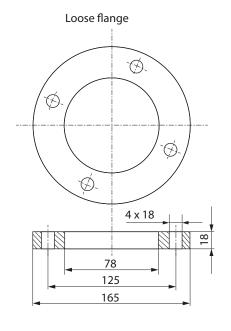
Flange PVDF ZU0344

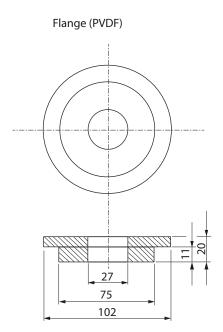




DN 50 PN 10

### Dimension drawings:







# SE655(N/X) Digital Toroidal Conductivity Sensor

### **Accessories/Specifications**

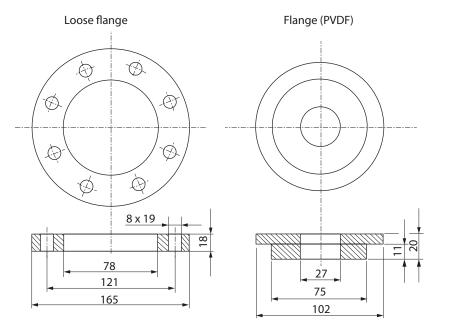
Flange ANSI 2" ZU1035







Dimension drawings:



NPT 1" adapter





Stainless steel ZU1046 PEEK ZU1052

Dimension drawing:



A/F 41 mm