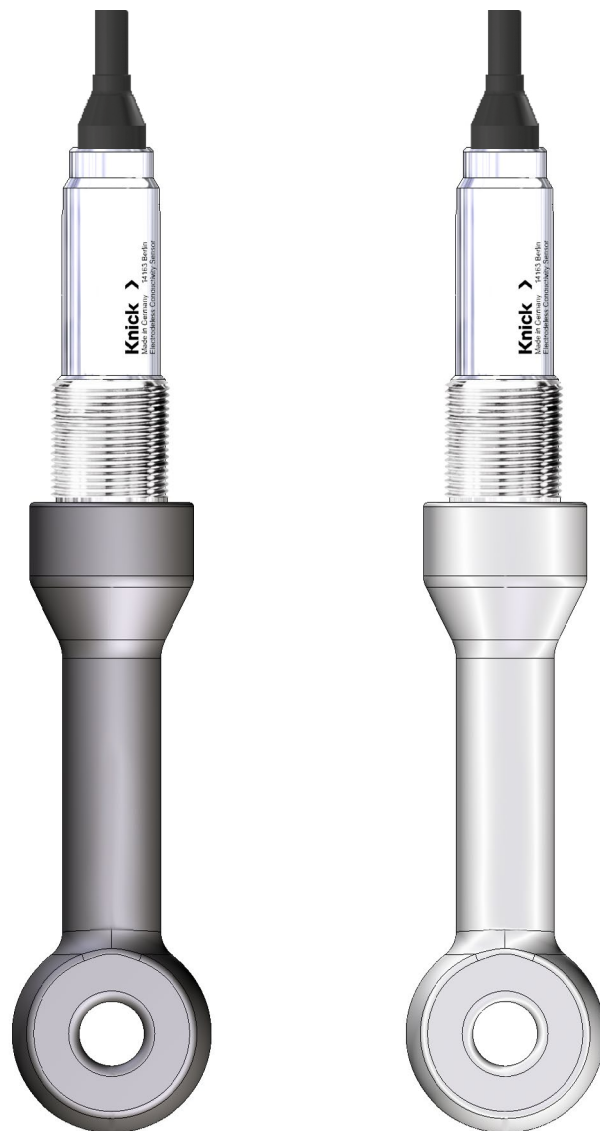
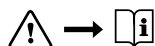


SE655(N/X-*) / SE656(N/X-*) Digital Toroidal Conductivity Sensors

Memosens Protocol



**WARNING – Failure to observe this warning may result in serious injury**

The safety alert symbol on the nameplate means:

Read these instructions for use, observe the specifications, and follow the safety instructions.

Safety Instructions

1.1 All Applications

- Ensure that the sensor is in mechanically perfect condition. Only use the sensor for its intended purpose.
- Hazards due to pressure, temperature, aggressive media, and other influences may arise, depending on the location of use. Installation, operation, and servicing of the sensor may therefore only be carried out by suitably trained personnel authorized by the operating company.
- Manipulations of the equipment other than described in the User Manual are not permitted.
- The sensors are developed in compliance with the applicable European directives and standards. Be sure to follow the instructions given in this User Manual for connecting and operating the SE655(N/X) digital and SE656(N/X) digital sensors.
- Safe use of the sensors must be ensured by observing the specified ambient and media temperature ranges.
- Take care to maintain the IP68 protection when installing the sensor (use original seal, insert the cables in a professional manner).
- Make sure that the seals are securely in place. If not, the installation will not be leak-proof.
- The sensors may not be removed while the process medium is pressurized.

1.2 Hazardous Locations

- The SE655X digital / SE656X digital sensors have been developed and manufactured in accordance with currently valid European standards according to 2014/34/EU and are suitable for use in hazardous areas. Compliance with the harmonized European standards for the use of the equipment in hazardous areas is confirmed by the Declaration of Conformity.
- The regulations for electrical installation required in hazardous areas (IEC / EN 60079-14) must be observed for the use of the instrument and sensors.
- All sensor operating data must be observed. The sensor must be connected and operated according to the user manuals for the sensor and transmitter. Proper installation is required in order to maintain the protection type (IP68): Use original seal; install cable gland properly.

Intended Use

The SE655(N/X) digital and SE656(N/X) digital toroidal conductivity sensors are particularly suited for applications in the chemical industry and for process analysis. The SE655(N/X) digital and SE656(N/X) digital sensors are equipped with the Memosens protocol. This enables integrated sensor diagnostics and the ability to store calibration data, the operating time, the sensor name, and the serial number in the sensor. The serial number can also be found on the quality certificate and the packaging label. Using the Memosens protocol for data transmission allows the above-mentioned sensor data to be transmitted to the measuring device and to be saved and processed.

Thanks to the large measuring range over six decades and the high chemical resistance of the wetted parts made of PEEK or PFA, almost every conceivable application is possible, such as concentration determination of acids, bases and salt solutions, monitoring of product quality, or phase separation of product mixtures.

Safety Instructions 2

Intended Use 2

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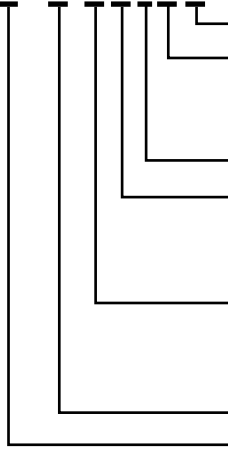
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General

Cell factor (installation factor – for adaptation to installation conditions, see page 10)	1.98 /cm
Measuring range	0 ... 2,000 mS/cm
Resolution	0.002 mS/cm
Measurement error (-20 ... +100 °C)	± (0.005 mS/cm + 0.5 % meas. value)
Measurement error (> 100 °C)	± (0.010 mS/cm + 0.5 % meas. value)
Material SE655(N/X-*)	PEEK
SE656(N/X-*)	PFA
Process temperature	-20 ... +110 °C
Temperature response time t_{90} (DIN 746-1)	SE655(N/X-*): approx. 7 min SE656(N/X-*): approx. 11 min
Ambient temperature	-20 ... +60 °C
Storage temperature	-20 ... +80 °C
Process pressure p_{rel}	SE655(N/X-*): 0 ... 20 bar (see pT diagrams) SE656(N/X-*): 0 ... 16 bar (see pT diagrams)
Temperature detector	Pt1000 (Class A in acc. with IEC 60751)
Mounting	G ¾"
	Thread adapter NPT 1" steel with ZU1046
	NPT 1" adapter PEEK with ZU1052
	Flange ANSI 2" PVDF with ZU1035
	Flange DN 50 steel with ZU0343
	Flange DN 50 PVDF with ZU0344
Cable	
Length	3 m: SE655N-GEFFT0AM 7 m: SE655*-GEFTT0AM, SE656*-GEFTW0KM (extendable up to 100 m)
Connection	Ferrules
Ingress protection (EN 60529)	IP68 (sensor mounted, with original seal)
Weight	Approx. 1 kg

Product Code

SE65* N - GE FF T O A M



Memosens Protocol

Seal materials

A - FKM

K - FFKM

Process-wetted

Process-wetted materials

T - PEEK

W - PFA

Cable length

FF - 3 m fixed cable

FT - 7 m fixed cable

Process connection G 3/4"

Ex approval

N - no

X - yes

Chemical Resistance Depending on the Type, Concentration, and Temperature of the Process Medium

Medium	Concentration	Sensor		Seals	
		Material		Material	
		PEEK	PFA	FKM	FFKM
				(See product line for other materials)	
Sodium hydroxide solution NaOH	0 ... 50 %	20 ... 100 °C (68 ... 212 °F)	20 ... 50 °C (68 ... 122 °F)	Not suitable	0 ... 120 °C (32 ... 248 °F)
Nitric acid HNO ₃	0 ... 10 %	20 ... 100 °C (68 ... 212 °F)	20 ... 80 °C (68 ... 176 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
	0 ... 40 %	20 °C (68 °F)	20 ... 60 °C (68 ... 140 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
Phosphoric acid H ₃ PO ₄	0 ... 80 %	20 ... 100 °C (68 ... 212 °F)	20 ... 60 °C (68 ... 140 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
Sulfuric acid H ₂ SO ₄	0 ... 2.5 %	20 ... 80 °C (68 ... 176 °F)	20 ... 100 °C (68 ... 212 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
	0 ... 30 %	20 °C (68 °F)	20 ... 100 °C (68 ... 212 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
Hydrochloric acid HCl	0 ... 5 %	20 ... 100 °C (68 ... 212 °F)	20 ... 80 °C (68 ... 176 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)
	0 ... 10 %	20 ... 100 °C (68 ... 212 °F)	20 ... 80 °C (68 ... 176 °F)	0 ... 120 °C (32 ... 248 °F)	0 ... 150 °C (32 ... 302 °F)

Temperature and Pressure Resistance SE655(N/X) PEEK and SE656(N/X) PFA

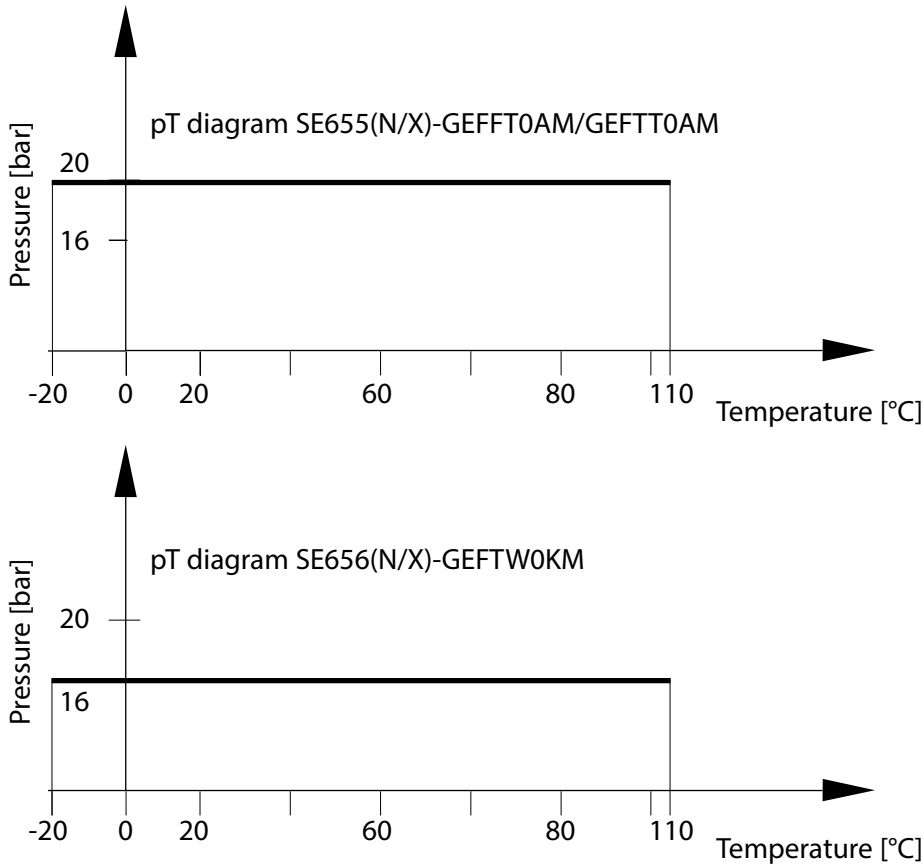


Fig. 1 Pressure/temperature resistance

pT Diagram (Assembled Version) for SE655(N/X-*) and SE656(N/X-*)

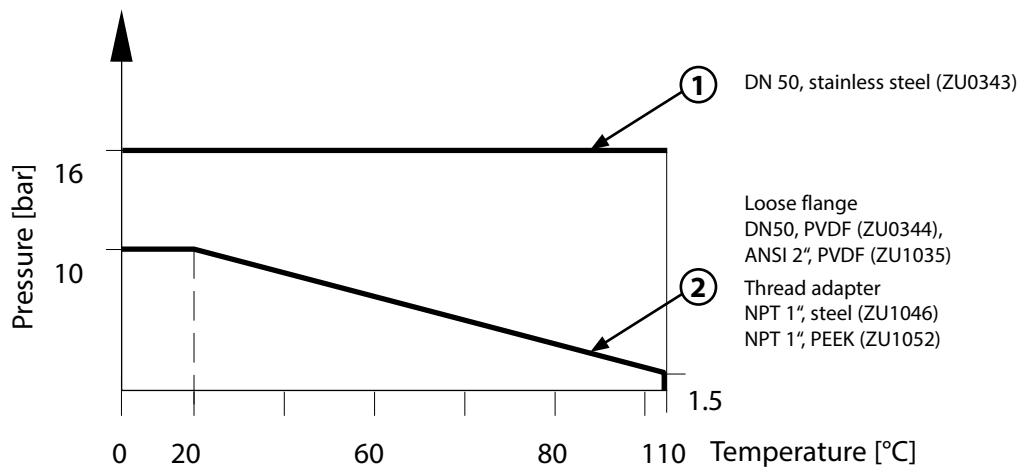


Fig. 2 Pressure/temperature curves for different process installations

Electrical Connection

Connect the sensor cable to the measuring device.
 Refer to the user manual of the measuring device for information on the electrical connection.
 For further information, see www.knick.de.

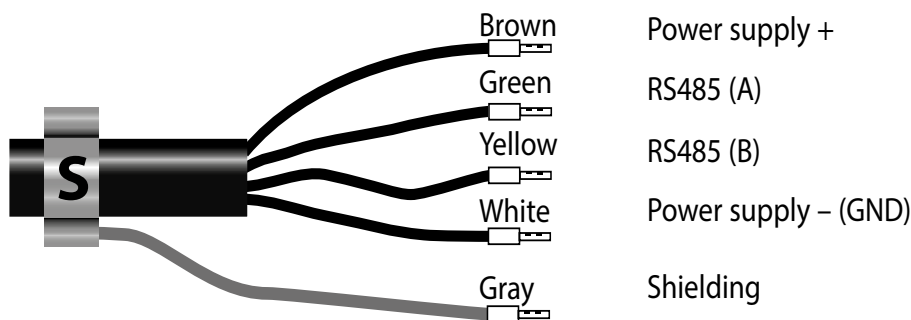


Fig. 3 Wire assignment of Memosens cable

The shielding wire is included in the package.
Note: First, pass the sensor cable through the cable gland. Then, secure the clamp S on the bare shielding braid of the cable.

Identifying the Sensors

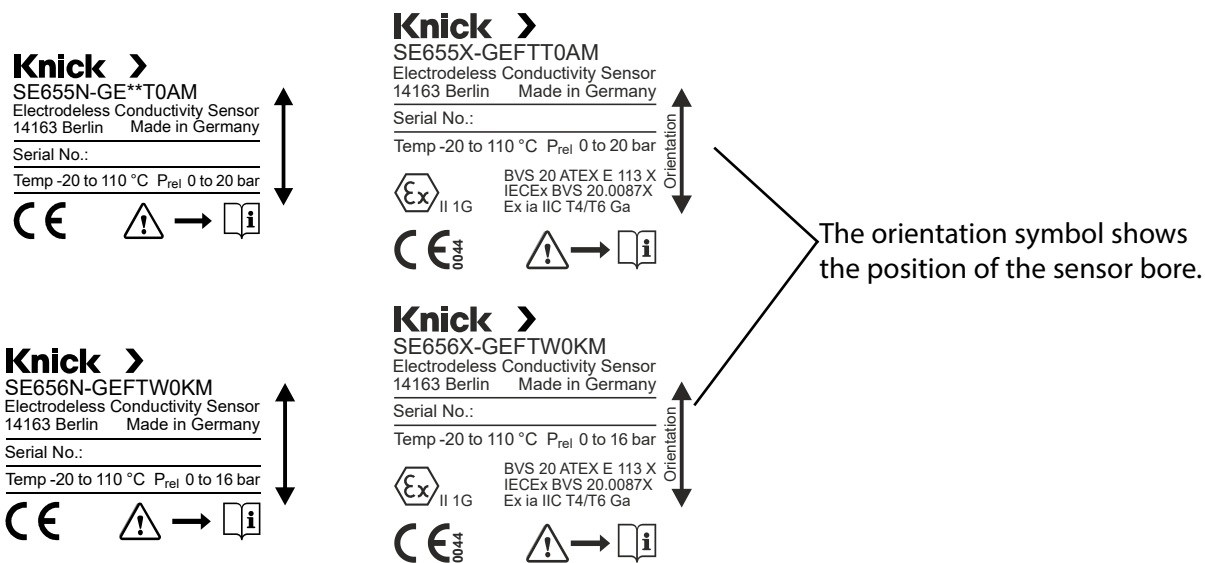


Fig. 4 Model designation / nameplate for SE655(N/X-*) and SE656(N/X-*) sensors



Assembly, with PTFE Washer (for Flange Protection)

Max. tightening torque 20 Nm, wrench A/F 36

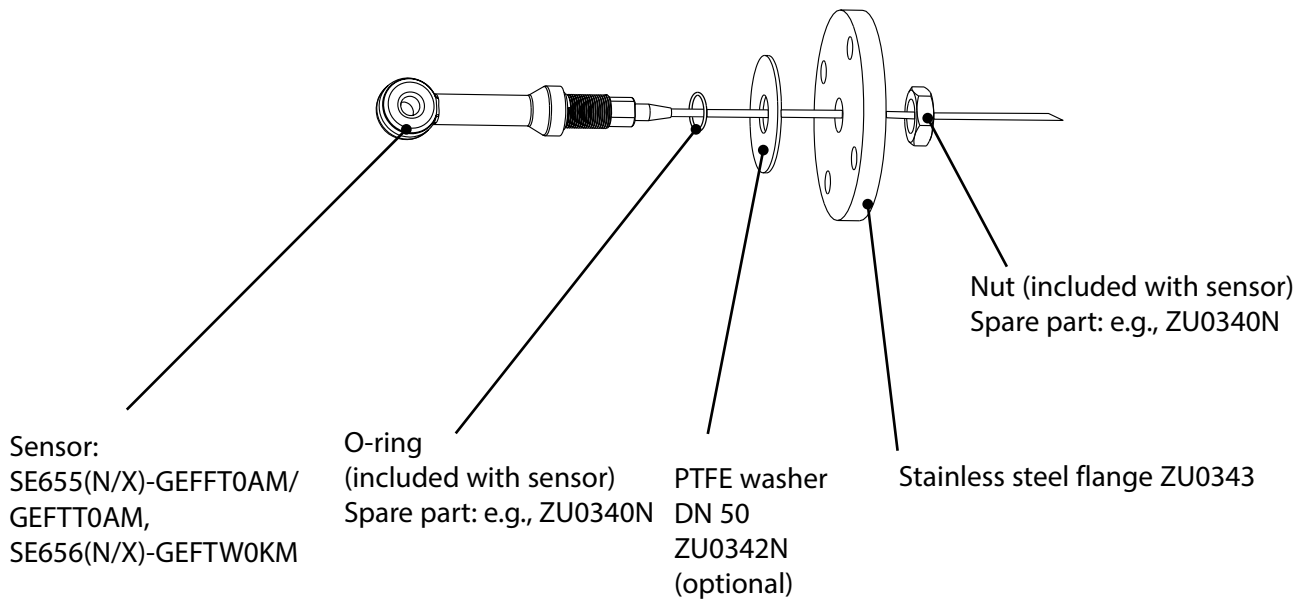


Fig. 6 Assembly with stainless steel DN 50 flange, with PTFE washer



Assembly with NPT 1" Adapter

Max. tightening torque 20 Nm, wrench A/F 41

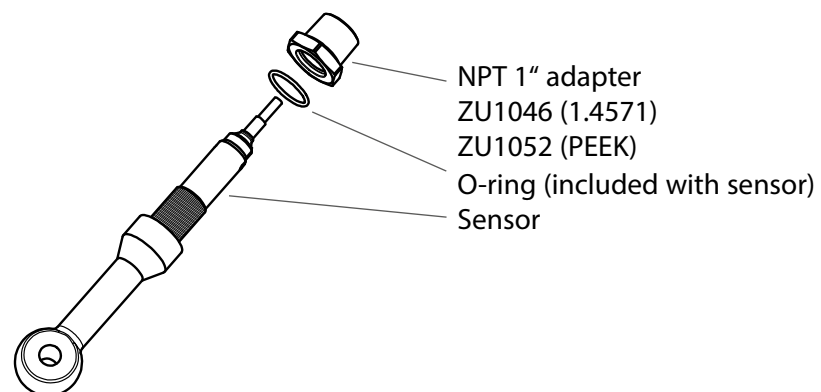


Fig. 7 Assembly with NPT 1" adapter



Assembly with Stainless Steel DN 50 Flange, without PTFE Washer (Flange Wetted by Process Medium)

Max. tightening torque 20 Nm, wrench A/F 36

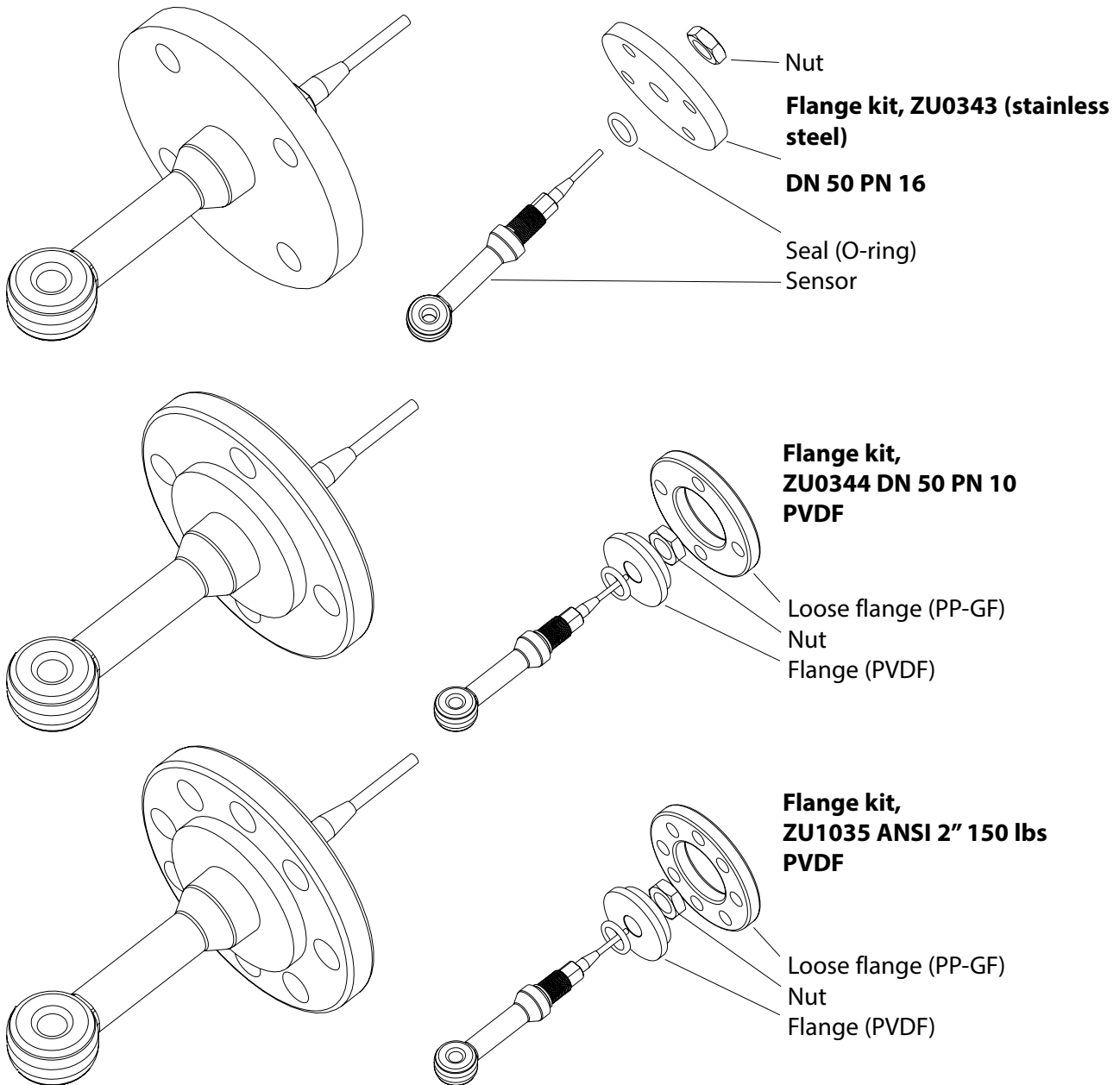


Fig. 8 Assembly with DN 50, ANSI 2" loose flange

Installation Conditions

With a distance of 15 mm or more, the cell factor does not change.

With a distance of less than 15 mm to metallic tank or pipe walls, the cell factor will be reduced.

With insulating walls, the cell factor will increase.

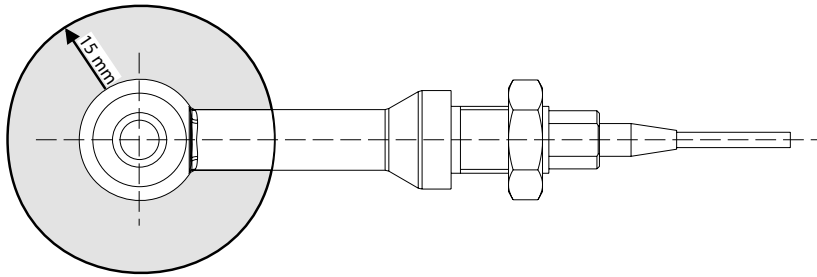


Fig. 9 Minimum extent of the free field without change of the cell factor

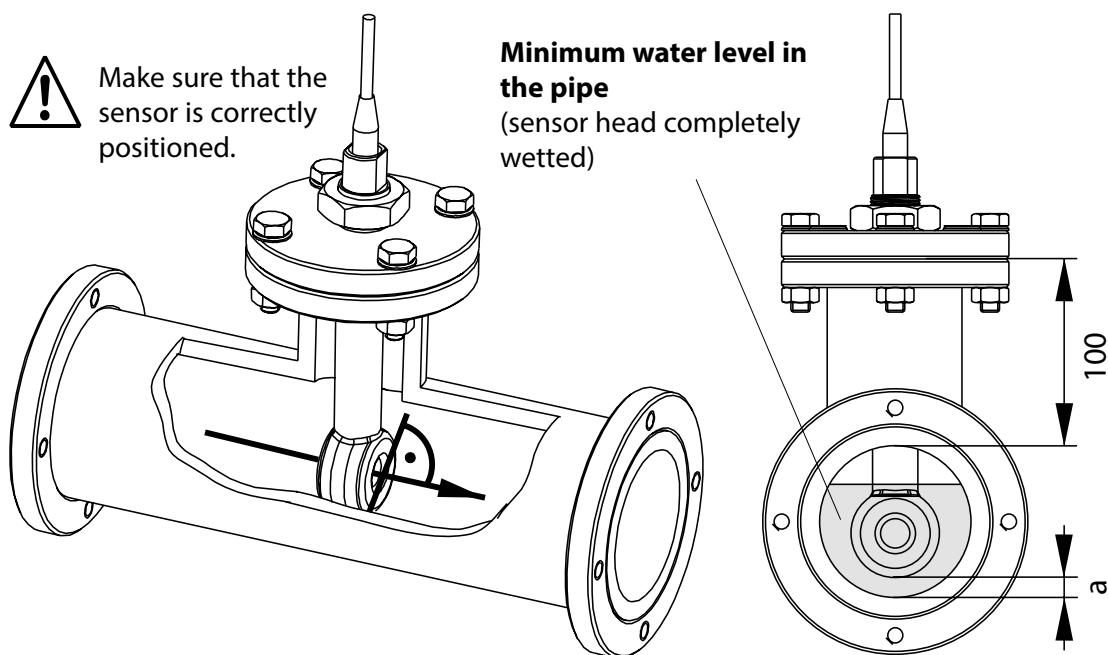


Fig. 10 Typical installation in a pipe

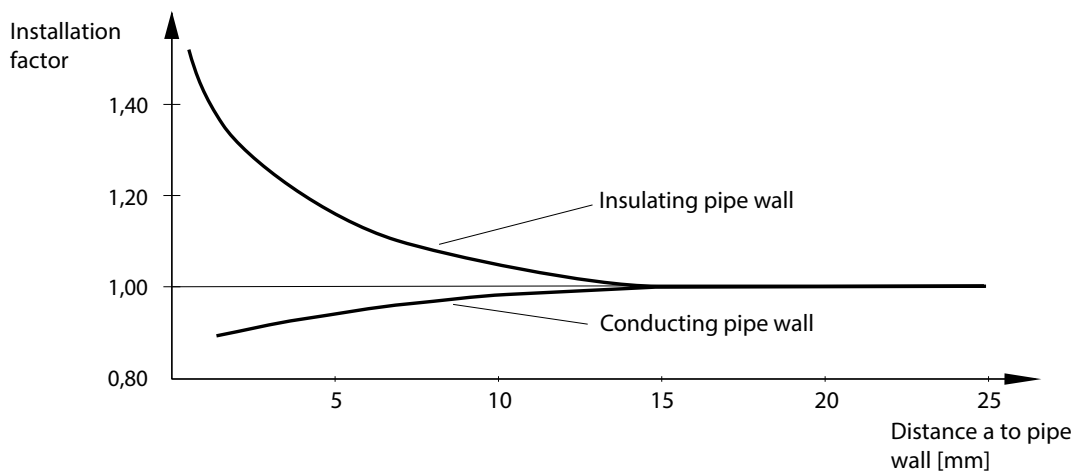


Fig. 11 Influence of wall distance on the installation factor

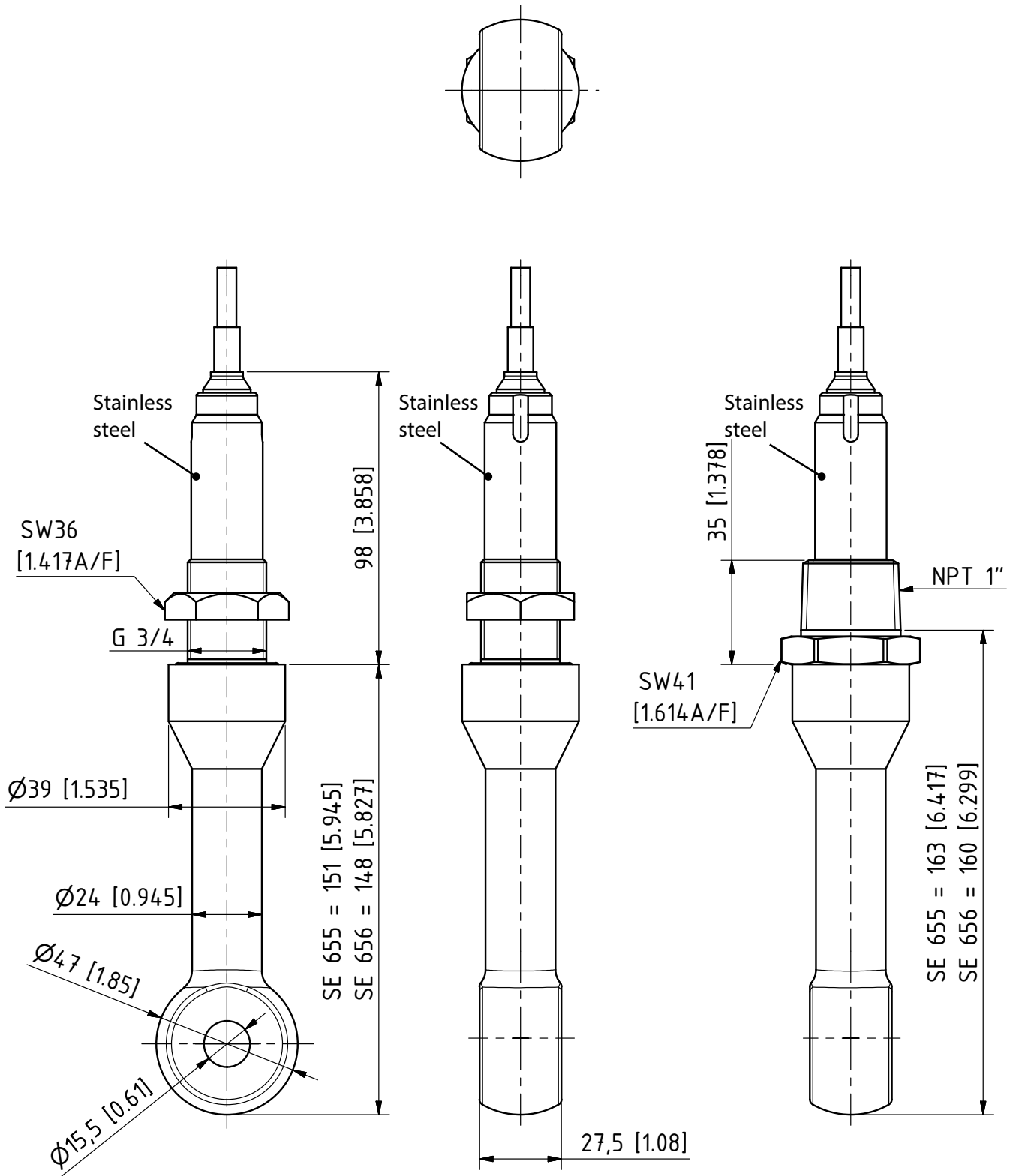
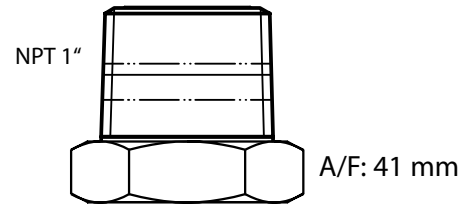
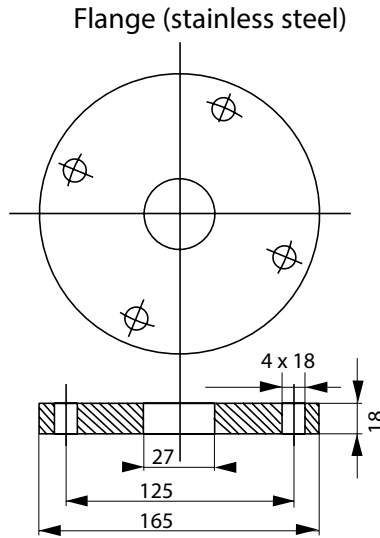


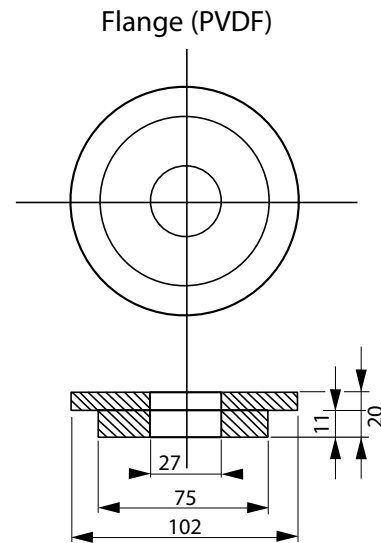
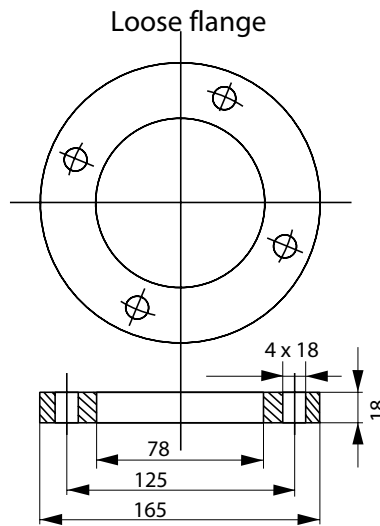
Fig. 12 Sensor dimensions in mm [inch]. A/F: Width across flats

Flange kit DN 50 PN 16, 316L,
ZU0343



NPT 1" stainless steel
ZU1046
NPT 1" PEEK **ZU1052**

Flange kit DN 50 PN 10, PVDF
ZU0344



Flange kit ANSI 2", 150 lbs
ZU1035

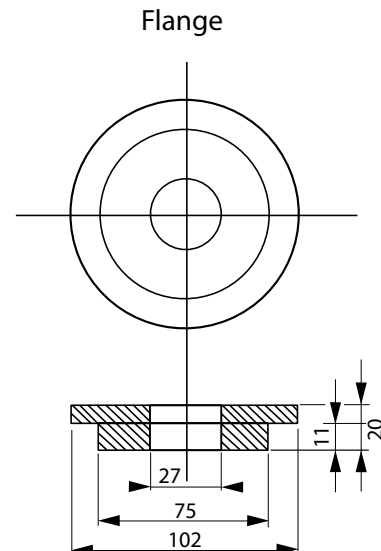
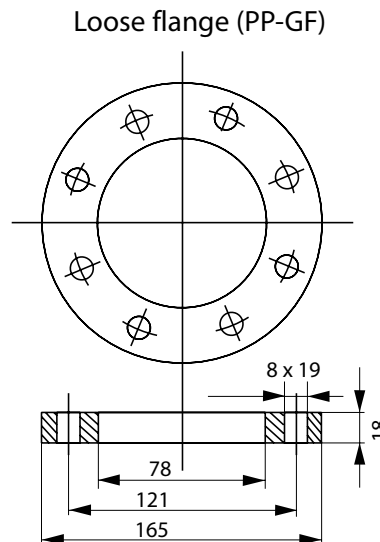


Fig. 13 Flange and adapter dimensions in mm

		Order No.
NPT 1" adapter	Material: stainless steel	ZU1046
NPT 1" adapter	Material: PEEK	ZU1052
Flange, DN 50 PN 16	Material: 316L Sealing kit C is additionally required when measuring in aggressive media.	ZU0343
Flange, DN 50 PN 10	Material: PVDF	ZU0344
Flange, ANSI 2" 150 lbs	Material: PVDF	ZU1035
Sealing kit A Spare part for SE655(N/X)-GEFFT0AM/GEFTT0AM	Nut + FKM O-ring (3x)	ZU0340N
Sealing kit B Spare part for SE656(N/X)-GEFTW0KM	Nut + FFKM O-ring (1x)	ZU0341N
Sealing kit C	PTFE washer DN 50 (protects ZU0343 flange against aggressive media)	ZU0342N
O-rings	Material: FKM	O-ring 30x2.5 FKM
	Material: EPDM-FDA	O-ring 30x2.5 EPDM-FDA
	Material: FFKM	O-ring 30x2.5 FFKM
Conductivity standard	KCl 0.1 mol/l 500 ml 12.88 mS/cm \pm 1.5 %	CS-C12880K/500

Identification:ATEX:  II 1G Ex ia IIC T4/T6 Ga

IECEX: Ex ia IIC T4/T6 Ga

Connections:

The sensor may be operated in Zone 0 (1G) classified areas.

Max. length of measuring cable may not exceed 100 m.

Electrical Parameters:

The sensor has the following entity parameters:

$U_i = 5.1 \text{ V DC}$
$I_i = 130 \text{ mA}$
$P_i = 166 \text{ mW}$
$C_i = 18 \text{ } \mu\text{F}$
$L_i = 0.72 \text{ } \mu\text{H/m}$

The sensors may only be connected as described below:

- to the approved Memosens sensor output of the product families Stratos, Protos and Portavo or
- to an ATEX/IECEX approved, intrinsically safe Memosens sensor output providing not more than the maximum values as described above.

Thermal Parameters:

Suitable measures must be taken to ensure that the temperature of the sensor connection head and the connection line is decoupled from the process temperature.

The sensors are suitable for use in the following ambient and process temperature range:

Temperature Class	Ambient Temperature Range for Sensor Head and Cable	Max. Permissible Process Temperature
T4	-20 °C ... +60 °C	-20 °C ... +110 °C
T6	-20 °C ... +60 °C	-20 °C ... +70 °C

Specific Conditions of Use:

- The sensors may only be used in liquid media with a conductivity of at least 10 nS/cm.
- Metallic process connection parts must be installed at their mounting position electrostatically conductive (< 1 M Ω).
- Non-metallic process connection parts must be protected from electrostatic charging.
- The connection cable must be protected from electrostatic charging, if installed through areas requiring EPL Ga equipment.

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TA-SE655Digital-KNEN04